

AT-2
6-Channel
ECG unit
Service Handbook

SCHILLER AG
Altgasse 68
CH-6340 Baar, Switzerland
Phone: + 41 41 766 42 42
Fax: + 41 41 761 08 80
Home page: <http://www.schiller-ag.ch/>

AT-2 Service Handbook

Article Number 2. 540 010

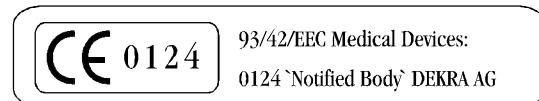
Issue 1 : February 1996

Issue 2 : June 1998 , Update and revision to incorporate latest hardware and software.

Issue 2.1: November 1998, minor corrections incorporated including new schematic.

Associated Documents

Guide to the SCHILLER Interpretation and Measurement Program E/ D/ F	Article No. 2. 510 179
SCHILLER AT-2 User Guide - English / German / French	Article No. 2. 510 100
SCHILLER AT-2 User Guide - Italian / Spanish / Portuguese	Article No. 2. 510 200



DECLARATION OF CONFORMITY

Diagnostic System: **Cardiovit AT-2**

Serial numbers starting with: 040.

Year of manufacture: 1997 Onwards

We, the undersigned, hereby declare that the medical device (class IIa) specified above conforms with the essential requirement listed in Annex 1 of EC Directive 93/42/EEC.

This declaration is supported by:

Certificate of approval No.: 11425-01 ISO 9001 (Rev.1994) EN 46001 by SQS

45112-60-01 ISO 9001/08.94 EN 46001 / 12.93 by DEKRA and

45112-16-01 Annex II, Section 3 of the Directive 93/42/EEC

CE 0124

Baar (Switzerland) Dated 20.05.1998



J. J. Schmid
Research & Development Manager

Markus Bütler
Quality Assurance Manager

Where to Obtain Service

America	WELCH ALLYN SCHILLER Inc. , Telephone: (800) 854-2904 www.welchallyn.com	7420 Carroll Road, San Diego, CA 92121. Fax: (619) 621-6611
Asia Pacific	SCHILLER Asia Pacific , 10A Jalan SS 3/33, Taman University, 47300 Petaling Jaya, Malaysia	Telephone: +60 3 777 5336 Fax: +60 3 777 5744
Austria	SCHILLER Handelsgesellschaft GmbH Medizintechnik , Kampmüllerweg 24, A-4044 Linz, Austria.	Telephone: +43 732 709 90 Fax: +43 732 757 000
France	SCHILLER France S.A. , Zac des Luats 58, Route de Champigny, F-94350 Villiers Sur Marne, France.	Telephone: +33 1 49 41 24 40 Fax: +33 1 49 41 24 49
Germany (EU-Bevollmächtiger)	SCHILLER Medizintechnik GmbH , Rudolf Diesel Strasse 14, D-85521 Ottobrunn, Germany.	Telephone: +49 89 629 981 0 Fax: +49 89 609 509 0 Hotline: 089 62 99 81 36
India	Schiller Healthcare India Pvt. Ltd. Kalpatarn Chambers, Nanik Motwane Lane, Ground Floor, Fort, Mumbai 400 023	Telephone: +91 22 263 4381 Fax: +91 22 263 4384
Italy	ESAOTE SPA (SCHILLER) , Via di Caciolle 15, I-50125 Firenze, Italy.	Telephone: +39 / 055 4229 201 Fax: +39 / 055 4229 208
Switzerland	SCHILLER Reomed AG , Riedstrasse 14, CH-8953 Dietikon, Switzerland.	Telephone: +41 1 741 02 09 Fax: +41 1 740 37 10
All other Countries	SCHILLER AG , Altgasse 68, CH-6340 Baar, Switzerland.	Telephone: + 41 41 766 42 42 Fax: + 41 41 761 08 80 Home Page: http://www.schiller-ag.ch/

Warranty

Disclaimer

The information in this guide has been carefully checked for reliability; however no guarantee is given as to the correctness of the contents and SCHILLER makes no representations or warranties regarding the contents of this manual. We reserve the right to revise this document and make changes in the specification of the product described within at any time without obligation to notify any person of such revision or change.

Trademarks

SCHILLER and AT-2 are registered trademarks of SCHILLER AG. All trademarks are the property of their owners.

Copyright Notice

© Copyright 1998 by SCHILLER AG. All rights reserved. You may not reproduce, transmit, transcribe, store in a retrieval system or translate into any language, in any form or by any means, electronic, mechanical, magnetic, optical, chemical, manual or otherwise, any part of this publication without express written permission of SCHILLER AG.

Terms of Warranty

The SCHILLER AT-2 is warranted against defects in material and manufacture for the duration of one year (as from date of purchase). Excluded from this guarantee is damage caused by an accident or as a result of improper handling. The warranty entitles free replacement of the defective part. Any liability for subsequent damage is excluded. The warranty is void if unauthorized or unqualified persons attempt to make repairs.

In case of a defect, contact your dealer or the manufacturer.

The manufacturer can only be held responsible for the safety, reliability, and performance of the apparatus if:

- * assembly operations, extensions, readjustments, modifications, or repairs are carried out by persons authorized by him, and
- * the AT-2 and approved attached equipment are used in accordance with the manufacturers instructions.

THERE ARE NO EXPRESS OR IMPLIED WARRANTIES WHICH EXTEND BEYOND THE WARRANTIES HEREINABOVE SET FORTH. SCHILLER MAKES NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO THE PRODUCT OR PARTS THEREOF.

Safety Notices

TO PREVENT ELECTRIC SHOCK DO NOT DISASSEMBLE THE UNIT. NO SERVICEABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED PERSONNEL ONLY.

DO NOT USE THIS UNIT IN AREAS WHERE THERE IS ANY DANGER OF EXPLOSION OR THE PRESENCE OF FLAMMABLE GASES SUCH AS ANAESTHETIC AGENTS.

THIS PRODUCT IS NOT DESIGNED FOR STERILE USE.

SWITCH THE UNIT OFF BEFORE CLEANING AND DISCONNECT FROM THE MAINS.

DO NOT, UNDER ANY CIRCUMSTANCES, IMMERSE THE UNIT OR CABLE ASSEMBLIES IN LIQUID.

DO NOT OPERATE THE UNIT IF THE EARTH CONNECTION IS SUSPECT OR IF THE MAINS LEAD IS DAMAGED OR SUSPECTED OF BEING DAMAGED.

DO NOT USE HIGH TEMPERATURE STERILISATION PROCESSES (SUCH AS AUTOCLAVING). DO NOT USE E-BEAM OR GAMMA RADIATION STERILISATION.

DO NOT USE SOLVENT CLEANERS

USE ONLY ACCESSORIES AND OTHER PARTS RECOMMENDED OR SUPPLIED BY SCHILLER AG. USE OF OTHER THAN RECOMMENDED OR SUPPLIED PARTS MAY RESULT IN INJURY INACCURATE INFORMATION AND/ OR DAMAGE TO THE UNIT.

THIS UNIT COMPLIES WITH EMC REGULATIONS FOR MEDICAL PRODUCTS WHICH AFFORDS PROTECTION AGAINST EMISSIONS AND ELECTRICAL INTERFERENCE. HOWEVER SPECIAL CARE MUST BE EXERCISED WHEN THIS UNIT IS USED WITH HIGH FREQUENCY EQUIPMENT.

IT MUST BE ENSURED THAT NEITHER THE PATIENT NOR THE ELECTRODES (INCLUDING THE NEUTRAL ELECTRODE) COME INTO CONTACT WITH OTHER PERSONS OR CONDUCTING OBJECTS (EVEN IF THESE ARE EARTHED).

THERE IS NO DANGER WHEN USING THE ECG UNIT FOR A PACEMAKER PATIENT OR WITH SIMULTANEOUS USE OF OTHER ELECTRICAL STIMULATION EQUIPMENT. HOWEVER, THE STIMULATION UNITS SHOULD ONLY BE USED AT A SUFFICIENT DISTANCE FROM THE ELECTRODES. IN CASE OF DOUBT, THE PATIENT SHOULD BE DISCONNECTED FROM THE RECORDER.

Safety Notices

THIS UNIT IS CF —  — CLASSIFIED ACCORDING TO IEC 601-1. THIS MEANS THAT THE PATIENT CONNECTION IS FULLY ISOLATED AND DEFIBRILLATION PROTECTED. SCHILLER CAN ONLY GUARANTEE PROTECTION AGAINST DEFIBRILLATION VOLTAGE, HOWEVER, WHEN THE ORIGINAL SCHILLER PATIENT CABLE IS USED.

BEFORE USING THE UNIT, ENSURE THAT AN INTRODUCTION REGARDING THE UNIT FUNCTIONS AND THE SAFETY PRECAUTIONS HAS BEEN PROVIDED BY A SCHILLER REPRESENTATIVE.

THE GUIDELINES FOR PATIENT ELECTRODE PLACEMENT ARE PROVIDED AS ON OVERVIEW ONLY. THEY ARE NOT A SUBSTITUTE FOR MEDICAL EXPERTISE.

THIS UNIT IS PROVIDED FOR THE EXCLUSIVE USE OF QUALIFIED PHYSICIANS OR PERSONNEL UNDER THEIR DIRECT SUPERVISION. THE NUMERICAL AND GRAPHICAL RESULTS AND ANY INTERPRETATION DERIVED FROM A RECORDING MUST BE EXAMINED WITH RESPECT TO THE PATIENTS OVERALL CLINICAL CONDITION. THE RECORDING PREPARATION QUALITY AND THE GENERAL RECORDED DATA QUALITY, WHICH COULD EFFECT THE REPORT DATA ACCURACY, MUST ALSO BE TAKEN INTO ACCOUNT.

IT IS THE PHYSICIANS RESPONSIBILITY TO MAKE THE DIAGNOSIS OR TO OBTAIN EXPERT OPINION ON THE RESULTS, AND TO INSTITUTE CORRECT TREATMENT IF INDICATED.

What's in this book

THE SERVICE PHILOSOPHY FOR ALL SCHILLER UNITS IS FAULT FINDING TO MODULE LEVEL ONLY. THE PURPOSE OF THIS BOOK IS TO PROVIDE ALL THE INFORMATION NECESSARY TO ENABLE THE SERVICE ENGINEER TO EFFICIENTLY LOCATE AND REPLACE A FAULTY MODULE. THIS BOOK ASSUMES NO DETAILED KNOWLEDGE OF THE AT-2 BUT DOES REQUIRE THAT THE SERVICE ENGINEER IS FAMILIAR WITH STANDARD WORKSHOP PRACTICES.

The book is divided into the following chapters:

Chapter 1 - Operating Elements

The purpose of this chapter is to provide an easy reference for all the main operator functions and to give a basic introduction to the AT-2. This chapter gives details of the operator controls with the operation and function of each key briefly explained. The information in this chapter provides a background to the operating functions only. Complete operating information is provided in the SCHILLER AT-2 User Guide.

Chapter 2 - Functional Overview

This chapter provides a functional overview of the AT-2. The description is supported by functional block diagrams.

Chapter 3 - Fault Diagnosis

This chapter provides a guide to locate a fault to module level. The diagnostics are presented in a logical sequence of fault finding algorithms and procedures. Illustrations are provided to support the text where needed.

Chapter 4 - Module Removal and Replacement

This chapter gives an overview of the physical construction of the AT-2 with the main physical attributes of the unit briefly described. The physical description is supported by illustrations showing the internal location of all modules. Removal and replacement instructions for all removable modules are also provided in this chapter. Each procedure is autonomous with details of tools, jumper settings, adjustments and settings or special requirements that are required before and after replacement. Functional checks that must be carried out after replacing a module are also provided.

Chapter 5 - Adjustments

This chapter provides all adjustments and settings. Also detailed in this chapter are basic functional test procedures that can be performed to check the functioning of the unit.

Chapter 6 - Spare Parts

This chapter provides the part numbers and reordering information for all replaceable modules. Also included in this chapter are details of any special test equipment or special tools required for adjustment or fault finding procedures.

What's in this book

Chapter 7 - Technical Data

The full technical specification of the AT-2 is given in this chapter.

Chapter 8 - Glossary

This chapter explains all the acronyms and signal titles used in this book and in the AT-2 circuit diagrams.

Index

Circuit Diagrams & Board layouts

The circuit diagrams and component layouts are provided for all boards. These details are provided for information only.

General Symbols

	Mains connected		Type CF equipment - safe for internal applications. Note: The paddles indicate that the equipment is defibrillator proof
	Battery operation (Flashes when battery capacity limited.)		ON / OFF
	Potential Equalisation (common ground)		93/42/EEC Medical Devices: 0124 'Notified Body' DEKRA AG
	Attention - General warning sign - see accompanying documentation		

We need your help

The philosophy of SCHILLER is one of continuous improvement. Our aim is to provide the user with the most up-to-date information and the latest technological developments.

Your suggestions and comments are welcome on all SCHILLER documentation. Please contact the SCHILLER Technical Documentation Department.

Fax No: + 41 (0)41 761 03 34

Chapter 1

Operating Elements

Contents

<i>Introduction</i>	<i>1.2</i>
<i>Location & Power</i>	<i>1.3</i>
<i>The Keyboard</i>	<i>1.4</i>
<i>AT-2 Short Form Operating Instructions</i>	<i>1.5</i>
<i>Modes of Operation</i>	<i>1.6</i>
<i>Automatic Mode</i>	<i>1.8</i>
<i>Manual Mode</i>	<i>1.9</i>
<i>Settings</i>	<i>1.10</i>
<i>Automatic Mode (ECG) Settings</i>	<i>1.18</i>
<i>Care & Maintenance</i>	<i>1.22</i>
<i>Replacing the Recording Paper</i>	<i>1.23</i>
<i>Thermal Paper Handling</i>	<i>1.24</i>

Introduction

The CARDIOVIT AT-2 is a 6-channel ECG recorder with all (12) ECG signals simultaneously processed to provide instant ECG recordings. Two automatic recording modes can be individually preset to enable one button ECG recording of preferred print formats.

Individual lamps are provided to give power, paper error, filter, lead group and lead off indications. In addition, any detected disturbance (i.e. loose electrode or end of paper), gives an audible alarm and the corresponding indicator lamp flashes.

The AT-2 includes the following features:

- Low weight and compact dimensions
- Large A4 size printout from integrated quality thermal printer
- Built-in rechargeable battery for mains-independent use - 4hrs normal use or 300 printouts on one battery charge
- Simple one key operation for main functions
- Automatic or manual recording modes
- Selectable printing formats
- ECG memory for easy copying
- Interpretation program option (including measurements) for children and adults

Location & Power

Location

Do not keep or operate the apparatus in a wet, moist, or dusty environment. Also, avoid exposure to direct sunlight or heat from other sources. Do not allow the unit to come into contact with acidic vapours or liquids, as such contact may cause irreparable damage. The unit should not be placed near X-ray or diathermy units, large transformers or motors. The unit must be placed on a flat surface and must not be operated in areas where there is any danger of explosion.

Power Supply

The mains connection is on the rear of the unit. The mains indicator lamp on the keyboard is always lit when the unit is connected to the mains supply. The unit can either be operated from the mains supply or from the built-in rechargeable battery. The power source is indicated by the resp. indicator lamp. When battery capacity is limited, the battery symbol flashes on and off.

To recharge the battery, connect the apparatus to the mains supply by means of the supplied power cable. A totally discharged battery needs less than 15 hours to be fully recharged (60% in less than 3 hours, 90% in less than 7 hours). A fully charged battery gives approximately 6 hours of normal use. The unit can remain connected to the mains supply without any danger of damage to either the battery or the unit.

Switching On and Off

The CARDIOVIT AT-2 is switched on with the green ON key



and off by means of the red OFF key



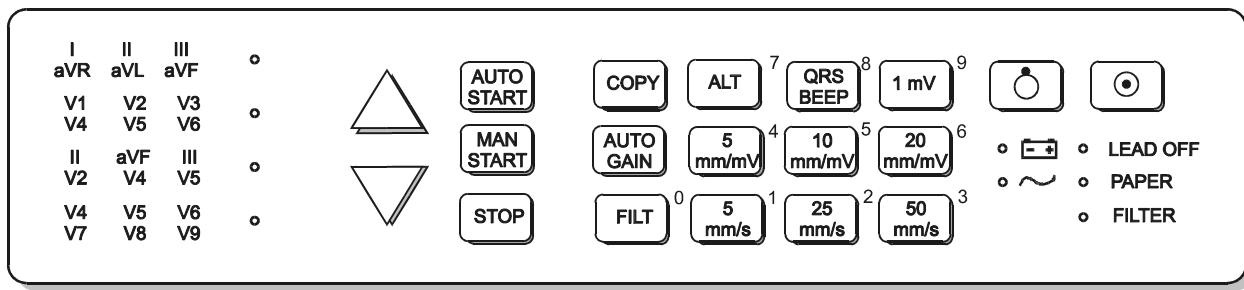
The unit is automatically switched off after 5 minutes (30 seconds if battery capacity is limited) if no key is pressed and the patient cable is not connected.

Potential Equalisation

A small icon of a circular metal stud with a vertical line through it, representing the potential equalisation stud.

If the AT-2 is used in conjunction with other patient connected equipment, we recommend that the potential equalisation stud on the rear of the unit is connected to the hospital/ building common ground with the yellow/green ground cable (Part-no. 2.310005). When working from an emergency vehicle, the vehicle common ground can be used.

The Keyboard



	Switch unit on		Cancel or enable QRS beeper
	Switch unit off		Automatic ECG sensitivity adjustment from 10 to 15 mm/mV in order to avoid overlapping traces in automatic mode only
	Copy stored ECG (printer)		ECG sensitivity selector (5, 10 or 20 mm/mV) auto and manual recording
	Start automatic recording		
	Start manual recording		
	Stop recording		Chart speed selector (5, 25 or 50 mm/s) manual recording only
	Switch myogram filter (muscle tremor filter) on or off		Key for 1 mV mark on output during manual recording. Use this key also for baseline recentering.
	Lead group selector (backward)		Key for initiation of setups and selection of second format for printout
	Lead group selector (forward)		

- ~ Mains indicator (lit when mains connected)
- -+ Battery indicator (lit when running on battery power - mains not connected), blinking when battery capacity is getting low
- LEAD OFF Warning lamp for loose electrode connection or poor electrode contact
- PAPER Warning lamp for end of paper or paper jam
- FILTER Myogram filter (lit when filter is ON)

I	II	III	•	Indicator lamp for selected lead group (standard) in manual mode only
aVR	aVL	aVF	•	
V1	V2	V3	•	Indicator lamp for selected lead group (standard) (Cabrera: aVL, I, -aVR, II, aVF, III) in manual mode only
V4	V5	V6	•	
II	aVF	III	•	Indicator lamp for selected lead group in manual mode only
V2	V4	V5	•	In this position no audio alarm (beep) is given when the patient cable is removed or not connected.
V4	V5	V6	•	
V7	V8	V9	•	Indicator lamp for selected lead group in manual mode only

AT-2 Short Form Operating Instructions

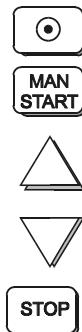
Automatic ECG Recording

- Prepare skin, hook up patient.
- Switch unit on, press ON
- Press AUTO to record and print.
- Press COPY for additional copies.



Manual ECG Recording (Rhythm Strip)

- Prepare skin, hook up patient.
- Switch unit on, press ON
- Press MAN START
- Change lead group with
- Press STOP to stop the printout.



Electrode hook-up check

- Press **ALT** **FILT** **0** **50 mm/s** **3** **50 mm/s** **3** for print-out of electrode dc offsets.

Best results are obtained when the electrode voltage readings (right column) are between $\pm 50\text{mV}$.

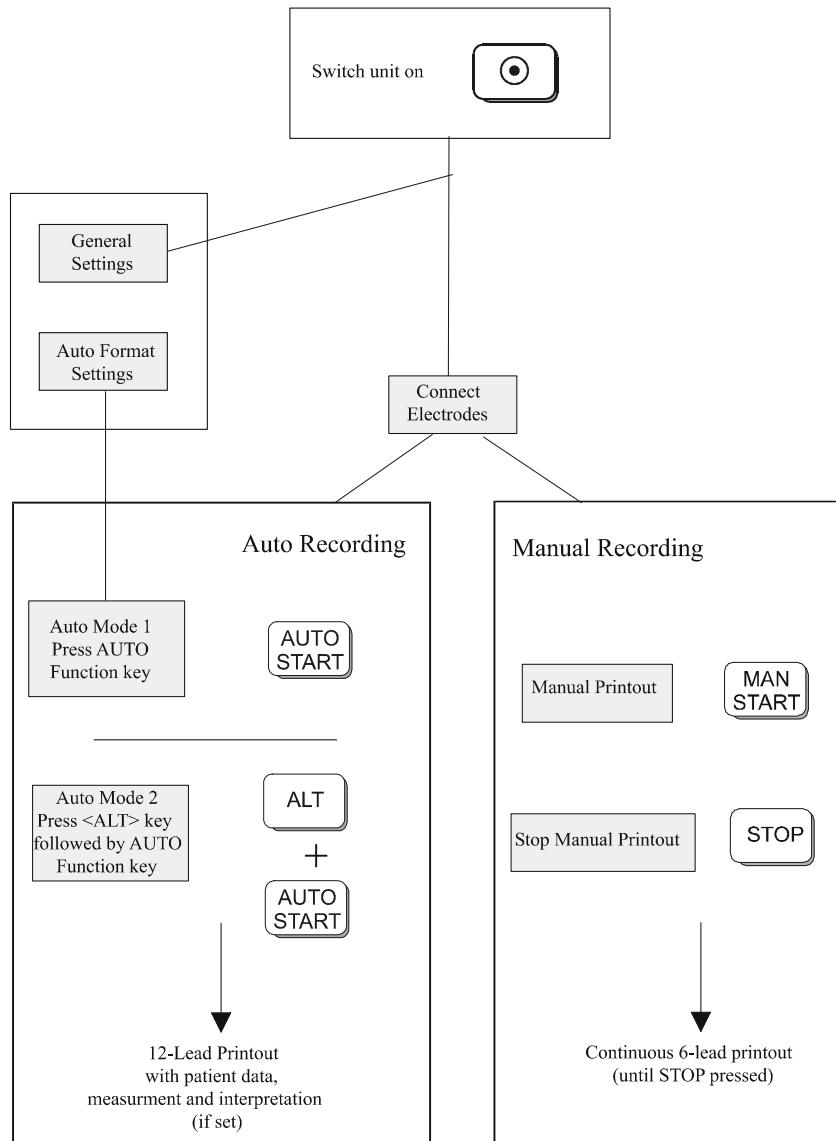
Filter On/Off

- Press **FILT** to switch the (Myogram) filter On / Off.

System Configuration

- Press **ALT** **FILT** **0** **5 mm/s** **1** **5 mm/s** **1** to print system settings.

Modes of Operation



Automatic Mode

Automatic Mode provides a printout giving 10 seconds of ECG recording of all 12 leads with a choice of 2 different formats.

The following can be programmed freely for each of the 2 formats before recording:

- Lead Format
- Chart Speed
- With the optional interpretation program installed it is also possible to select the measurement table, average cycles with optional markings and interpretation statements for the printout.

For further information see paragraph 'Settings for Automatic Mode'.

Modes of Operation (cont.)

Manual Mode

Manual Mode provides a real time print-out of 6 selected leads.

The following can be freely selected before or during recording:

- Lead Group
- Chart Speed
- Sensitivity
- Myogram Filter

For further information see paragraph 'ECG Recording in Manual Mode' following.

Automatic Mode

In **automatic mode**, a full 12-lead ECG is printed in one of two predefined formats with a sensitivity of 10 mm/mV. These two formats are selected by the user to suit his specific needs and requirements.

When the AUTO SENSITIVITY key  is pressed before recording in automatic mode, the unit detects very large waveform amplitudes and sets the sensitivity for the extremity and/or precordial leads to 5 mm/mV to reduce the overlapping of traces.

To start the automatic ECG recording in Format 1, press the AUTO key:



To start the automatic recording in the second format, press the ALT key followed by the AUTO key:



The printout gives the following:

- ECG recording of all leads in either Standard or Cabrera format according to selection
- Sensitivity
- Heart Rate
- Speed
- Filter Settings
- Time and Date
- Interpretation statements
- Average Cycles
- Intervals
- Axis
- Detailed Measurement Table

To obtain an extra printout of the ECG recording in Format 1, simply press the COPY key:

COPY

To obtain an extra printout of the second format, press the ALT key followed by the COPY key:

ALT - COPY

Note: The Auto mode settings for the two formats are detailed in the paragraph entitled 'Automatic Mode (ECG) Settings' later in this chapter.

Manual Mode

Manual mode provides a direct printout of the real-time ECG with full control of parameter selection.

To start the manual recording of a real-time ECG, press the **MANUAL Printout key**



To stop the manual recording (printout) press the **STOP key**



The printout provides you with the following:

- Six (selected) leads with lead identification.
- On the lower edge, the chart speed, time and date, user identification and filter settings (if on).
- At the top, the heart rate as current average of 4 beats, trace sensitivity.

The following can be freely chosen during or before the recording:

Lead Group

by means of the LEAD FORWARD



and LEAD BACKWARD key



The following lead groups are selectable:

- I, II, III aVR, aVL, aVF
(Cabrera: aVL, I, -aVR / II, aVF, III)
- V1, V2, V3 / V4, V5, V6
- II, aVF, III / V2, V4, V5
- V4, V5, V6 / V7, V8, V9

Chart Speed

Select speed 5, 25 or 50mm/s by means of the SPEED keys:



Sensitivity

Select 5, 10 or 20 mm/mV by means of the SENSITIVITY keys:



Myogram Filter

Switch the filter ON or OFF with the FILTER key:



25 Hz or 35 Hz is displayed on the bottom line of the printout when the filter is switched on.

Recentering

To re-centre the ECG traces, press the 1mV key



Settings

Each parameter is set by means of a code. This code comprises a combination of keys starting with the **ALT** key followed by two or three numbers. The setting is confirmed with the **STOP** key. As soon as the **ALT** key is pressed, the keyboard is dedicated to the programming function.

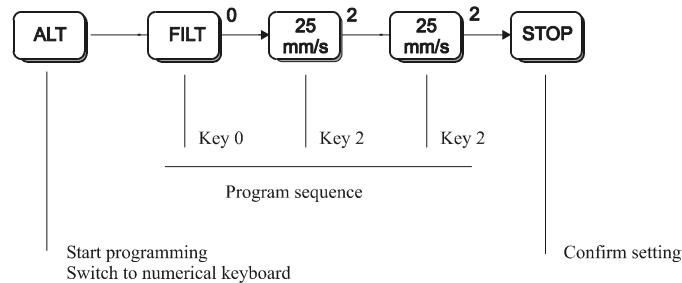
Note: The Alternative (ALT) function is only active for 4 seconds. If a programming key is not pressed within 4 seconds, the unit reverts to standard mode. The ALT key must again be pressed to activate the programming mode

The setting is remembered and the keyboard released for other functions when the **STOP** key is pressed. Once a setting has been confirmed, it is stored in the memory even when the unit is switched off.

Example

If you want to set the language on your AT-2 to English, the key sequence given on the table (see page 13), is

ALT - 0 - 2 - 2 - STOP.



On the following pages the programmable parameters and the programming sequences are described in detail.

Settings (cont.)

The defined formats and settings for your unit can be checked as follows:

ALT - 0 - 1 - 1

A printout of the defined settings will be produced and gives the following information, depending on the installed software:

```
SETUP OF CARDIOVIT AT-2
-----
AT-2 C [V.2.6] 5.61
Serial nbr : 0000241 leads : S

Format 1 ECG : 25 mm/s o
               M ECG : 2*6 (50 mm/s) + 2
               measurements: - marks: +
               interpretation: +
Format 2 ECG : 25 mm/s ooo
               M ECG : -
               measurements: - marks: +
               interpretation: -
Rhythm leads : VI II
Autom. Centering: +
Signals : sequential
Baseline filter : 0.05 Hz
Mainsfilter : 50 Hz
Myo-filter : 35 Hz -
Interp: N/R: - U: + A30: - S: -
```

Unit designation	Software version, Software option installed (C = Interpretation) and interpretation version
Serial number	Serial number of the unit
Leads	Standard (S) or Cabrera (C)
ECG Format	Long (ooo), Short (o) or Suppressed (-)
MECG	Average cycles as defined in auto ECG recording setup (e.g. 4 * 3 (25 mm/s) + 2)
Measurements	Enabled (+) or Suppressed (-)
Marks	Enabled (+) or Suppressed (-)
Interpretation	Enabled (+) or Suppressed (-)
Selected Rhythm leads	Leads selected for R1, R2 resp.
Automatic Centering	Enabled (+) or Suppressed (-)
Printout of signals	Sequential or Simultaneous
Baseline Filter	0.05, 0.15 or 0.30 Hz
Mains Filter	50, 60 Hz or OFF (-)
Myogram Filter	25 or 35 Hz, ON (+) or OFF (-)
Interpretation settings:	N/A:+/- 'normal/abnormal' is written (+) or suppressed (-) U:+/- 'unconfirmed report' is written (+) or suppressed (-) A30:+/- patient age is assumed to be < 30 (-) or >30 (+) S: +/- low (-) or high (+) sensitivity

Settings (cont.)

Default Settings

To reset the unit to the basic default settings, proceed as follows:

ALT - 0 - 6 - 6

Settings	S = Standard	C = With Interpretation
Language	As set	As set
Leads	Standard (S)	Standard (S)
Auto Format 1	ECG: 25mm/s, short (o)	ECG : 25mm/s, short (o)
		MECG: 2*6 (50mm/s + 1)
		Measurements: Suppressed (-)
		Interpretation: Enabled (+)
		Marks: Enabled (+)
Auto Format 2	ECG: 25mm/s, Long (ooo)	ECG : 25mm/s, long (ooo)
		MECG: suppressed (-)
		Measurements: suppressed (-)
		Interpretation: disabled (-)
		Marks: Enabled (+)
Rhythm Leads	V1	V1, II
Autom. Centering	Enabled (+)	Enabled (+)
Printout of signals	Sequential	Sequential
Baseline Filter Setting	0.05Hz	0.05Hz
Mains Filter Settings	50Hz (60Hz)	50Hz (60Hz)
Myogram Filter Setting	25 Hz, 35Hz, OFF	25 Hz, 35Hz, OFF
Interpretation Settings		N/A: Suppressed (-)
		U: Enabled (+)
		A30: Under thirty (-)
		S: Low (-)

Settings (cont.)

Language

The language is selected as follows:

Language Selection			
Entry Key Sequence		Language	Confirm
ALT	0	2	1 German
			2 English
			3 French
			4 Swedish
			5 American
			6 Italian
			7 Spanish
			8 Portugese
			9 Dutch
			0 Russian

Confirm the selection by pressing

STOP

Notes: The difference between English and American is the mains filter setting - English = 50Hz; American = 60Hz and the physical units.

Settings (cont.)

Filters

There are three different filters which can be set individually as follows:

- Baseline filter
- Mains filter
- Myogram filter

Baseline Filter

The digital **Baseline filter** suppresses excessive baseline drifts. The setting options are as follows:

Baseline Filter				
Entry Key Sequence			Filter Setting	Confirm
ALT	5	0	0.05 Hz (default)	Press STOP key
		1	0.15 Hz	
		3	0.30 Hz	

Confirm the selection by pressing

STOP

Note: The set value is the lower limit of the frequency range and is normally set to 0.05 Hz. The settings 0.15 and 0.30 Hz should only be used when absolutely necessary, as the possibility exists that they could affect the original ECG signal, especially the ST segments.

Mains Filter

The **Mains filter** is an adaptive digital interference filter designed to suppress AC interference without attenuating or distorting the ECG.

Set the mains filter in accordance with the frequency of your local mains supply as follows:

Mains Filter				
Entry Key Sequence			Filter Setting	Confirm
ALT	8	5	Mains Filter 50 Hz	Press STOP key
		6	Mains Filter 60 Hz	
		9	Mains Filter Off	

Settings (cont.)

Myogram Filter

The **Myogram filter** suppresses disturbances caused by strong muscle tremor. The set value will be the new upper limit of the frequency range as soon as the **FILTER** key is pressed on or programmed as default when the unit is switched on. When the Myogram filter is on, the value, i.e. 35 Hz is displayed on the bottom line of the printout.

Myogram Filter			
Entry Key Sequence		Setting	Confirm
ALT	8	2	Myogram Filter 25 Hz
		3	Myogram Filter 35 Hz
		1	Myogram Filter active when the unit is first switched on (marked on printout with +)
		8	Myogram Filter off when the unit is first switched on (marked on printout with -)

Confirm the selection by pressing the **STOP** key

STOP

The myogram filter is switched on and off manually with the **FILTER KEY** 

Note: An ECG recorded in auto mode is stored unfiltered. It is therefore possible to print the stored ECG either with or without passing the myogram filter. Filter ON is indicated in the bottom information line of the printout. When the **FILTER** key is pressed again, the filter is switched off and the '35 Hz' indication on the bottom information line of the printout is removed. The cutoff frequency of the myogram filter is set to either 25 or 35 Hz.

Settings (cont.)

Defining Lead Sequence & Printout

The required settings can be selected as follows:

Sequences, Print & Auto-centering			
Entry Key Sequence		Definition	Confirm
ALT	7	1	Standard Lead Sequence
		2	Cabrera Lead Sequence
		3	Simultaneous Print
		4	Sequential Print
		5	Auto-centering ON
		6	Auto-centering OFF

Confirm the selection by pressing the STOP key

STOP

The selectable printout forms are:

- | | |
|---------------------------|---|
| Simultaneous | All ECG leads are printed in the same time segment (in automatic mode only). |
| Sequential | Each group is a contiguous time segment of approximately 2.5 or 5 seconds (in automatic mode only). |
| Auto-Centering ON | All ECG traces are centred dynamically for optimal use of paper width. |
| Auto-Centering OFF | ECG traces are set to a fixed baseline position and may possibly overlap. |

The Standard and Cabrera lead groups available for the AT-2 are:

Lead Groups								
Standard					Cabrera			
I	V1	II	V4	aVL	V1	II	V4	
II	V2	aVF	V5	I	V2	aVF	V5	
III	V3	III	V6	-aVR	V3	III	V6	
aVR	V4	V2	V7	II	V4	V2	V7	
aVL	V5	V4	V8	aVF	V5	V4	V8	
aVF	V6	V5	V9	III	V6	V5	V9	

Settings (cont.)

Acoustic QRS Indication

The acoustic QRS beep can be switched on or off at any time by pressing the QRS / BEEP key.



Time / Date

The required settings can be selected as follows:

Setting the Time and Date						
	Key Sequence				Enter Data	Confirmation
Time	ALT	9	1	1	HHMMSS	beep
Date	ALT	9	2	2	DDMMYY	beep

Seasonal Time Variation					
Time Change	Key Sequence				
Wintertime to Summertime (+1Hr)	ALT 9 4 4				
Summertime to Wintertime (-1Hr)	ALT 9 5 5				

Note: If the battery has been disconnected more than half an hour, the clock oscillator must be restarted before setting the time. To do this the following key sequence must be pressed:

ALT - 9 - 9 - 9 - 2 - 1 - 0

This will start the oscillator and the time can be set.

Automatic Mode (ECG) Settings

Two separate Auto formats can be defined for the AT-2. When defining auto format 1 the key sequence

ALT - 1

precedes the setting. When defining auto format 2 the key sequence

ALT - 2

precedes the setting.

The automatic mode formats are detailed on the following pages. The ECG format is set as follows:

ECG Format					
Entry Key Sequence			Printout		Confirm
ALT	1 or 2	1	1	1 page x 12 leads at 25mm/s	Press STOP key
			2	One page with the first 8 leads printed for 5s and the last 4 leads printed for 10s	
			5	No leads printed	
			6	Leads are printed in short form (1 sheet)	
			7	Leads are printed in long form (2 sheets)	
			8	Chart Speed 25mm/s	
			9	Chart Speed 50mm/s	
			0	Leads are printed in format 4 * 3(25mm/s) + 1 rhythm(25mm/s)	

Average Cycles

The Average cycles are defined as follows:

Note: Lead selection for the rhythm lead(s) are defined on page 21

Average Cycles (interpretation option only)					
Entry Key Sequence			Printout		Confirm
ALT	1 or 2	2	5	No average lead cycles are printed	Press STOP key
			6	4 x 3 (25 mm/s) + 2 rhythm leads (25mm/s). The average complexes are printed in 4 groups of three leads at a chart speed of 25mm/s	
			7	4 x 3 (50 mm/s) + 2 rhythm leads (25mm/s). The average complexes are printed in 4 groups of three leads at a chart speed of 50mm/s	
			8	2 x 6 (50 mm/s) + 2 rhythm leads (25mm/s). The average complexes are printed in 2 groups of six leads at a chart speed of 50mm/s	

Automatic Mode (ECG) Settings (cont.)

Measurements and Markings (C version only)

To define the measurements and markings proceed as follows:

Measurements and Markings (interpretation option only)				
Entry Key Sequence			Printout	Confirm
ALT	1 or 2	3	5	Detailed table of measurement results omitted - however, the values of electrical axes, intervals, and heart rate are not suppressed
			6	Detailed table of measurement results is printed
			7	Reference markings are omitted
			8	Reference markings (beginning and end of P wave and QRS, and end of T wave) are added to the ECG average cycles

Automatic Mode (ECG) Settings (cont.)

Interpretation (C version only)

To print or suppress interpretation statements on the printout proceed as follows:

Interpretation (Interpretation Option Only)					
Entry Key Sequence				Printout	Confirm
ALT	1 or 2	4	5	Interpretation is omitted	Press STOP key
			6	Interpretation is printed	

Confirm the selection by pressing the STOP key

STOP

Full details of the interpretation option are given in the SCHILLER ECG Measurement and Interpretation booklet (art. No. 2.510 179).

Interpretation Settings (C version only)

The interpretation settings enable the user to determine whether or not certain comments will be added to the interpretation statements on the ECG printout. Furthermore, the patient's age can be defined (<30 or >30) and if low or high sensitivity should be applied. Low sensitivity will suppress certain nonspecific and less important ECG diagnosis; this may be advisable when carrying out ECGs for screening.

Interpretation Settings					
Entry Key Sequence			Setting	Confirm	
ALT	6	1	"Normal" / "Abnormal" is not printed	Press STOP key	
		2	"Normal" / "Abnormal" is printed		
		3	"Unconfirmed report" is not printed		
		4	"Unconfirmed report" is printed		
		5	Patient age assumed to be < 30		
		6	Patient age assumed to be > 30		
		7	Low sensitivity		
		8	High sensitivity		

Automatic Mode (ECG) Settings (cont.)

Selecting Rhythm Leads

The rhythm leads are printed out as defined. Two separate rhythm leads can be selected. The following formats can be set:

Rhythm Leads		
Entry Key Sequence		Setup Format
ALT	3	Define Rhythm lead one
	4	Define Rhythm lead two

The 2 rhythm leads are defined as follows:

Extremity Leads				
Entry Key Sequence			Lead	Confirm
ALT	3 or 4	8	1	I
			2	II
			3	III
			4	aVR
			5	aVL
			6	aVF

Precordial Leads				
Entry Key Sequence			Lead	Confirm
ALT	3 or 4	9	1	V1
			2	V2
			3	V3
			4	V4
			5	V5
			6	V6

Confirm the selection by pressing the STOP key

STOP

Care & Maintenance

12 Monthly Check

The unit should undergo a technical safety check every 12 months. This safety check should include the following:

- Visual inspection of the unit and cables.
- Electrical safety tests according to IEC 601-1 and IEC 601-2-25.
- Functional tests according to the Service Handbook.

The test results must be documented.

Cleaning the Casing

CAUTION

SWITCH THE UNIT OFF BEFORE CLEANING AND DISCONNECT THE MAINS. DO NOT, UNDER ANY CIRCUMSTANCES, IMMERSE THE APPARATUS INTO A CLEANING LIQUID OR STERILIZE WITH HOT WATER, STEAM, OR AIR.

The casing of the AT-2 can be cleaned with a soft damp cloth on the surface only. Where necessary a domestic non-caustic cleaner can be used for grease and finger marks.

Cleaning the Patient Cable

CAUTION

ALIGN THE LEADS IN SUCH A WAY AS TO PREVENT ANYONE STUMBLING OVER THEM OR ANY DAMAGE CAUSED BY THE WHEELS OF INSTRUMENT TROLLEYS.

The patient cable should not be exposed to excessive mechanical stress. Whenever disconnecting the leads, hold the plugs and not the cables. Store the leads in such a way as to prevent anyone stumbling over them or any damage being caused by the wheels of instrument trolleys.

The cable can be wiped with soapy water. Sterilization, if required, should be done with gas only and not with steam. To disinfect, wipe the cable with hospital standard disinfectant.

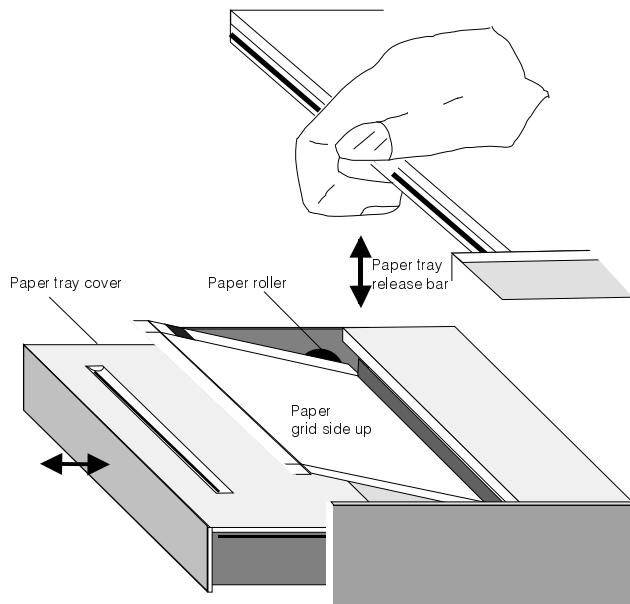
Cleaning the Thermal Print Head

If the printer is used a lot, a residue of printers ink (from the grid on the paper) can build up on the print head. This can cause the print quality to deteriorate. We recommend therefore that every month the print head is cleansed with alcohol as follows:

Remove the paper tray. The thermal printhead is found under the paper tray release catch. With a tissue dampened in alcohol, gently rub the printhead to remove the ink residue. If the printhead is badly soiled, the colour of the paper grid ink (i.e. red or green) will show on the tissue.

Replacing the Recording Paper

The recording paper must be replaced as soon as the end of the paper is indicated by a red stripe on the lower edge. After the indication first appears, there are about 8 pages left. However, we recommend that the paper be replaced immediately. If no paper is left, the printing process is interrupted and a warning is given on the screen. To replace the paper proceed as follows:



- Place fingers under the retaining bar and pull directly upwards. The paper tray cover releases.
- Withdraw the cover from the unit. DO NOT FORCE, THE PAPER TRAY COVER RUNS FREELY OVER THE DEDICATED RUNNERS.
- Remove any remaining paper from the paper tray.
- Place a new paper pack into the paper tray with the printed (grid) side facing upwards.
- Place the beginning of the paper over the black paper roller on the paper tray cover.
- Return the paper tray cover in position and press firmly until secure.
- **Press the STOP key to transport the paper to the start position.**

SCHILLER can only guarantee perfect printouts when SCHILLER original chart paper or chart paper of the same quality is used.

Thermal Paper Handling

The thermal paper used in the AT-2 requires slightly different handling to normal paper as it can react with chemicals and to heat. However, when the following points are remembered, the paper will give reliable results:

The following points apply to both storage, and when archiving the results.

1. Before use, keep the paper in its original cardboard cover. Do not remove the cardboard cover until the paper is to be used.
2. Store in a cool, dark and dry area.
3. Do not store near chemicals e.g. sterilisation liquids.
4. In particular do not store in a plastic cover.
5. Certain glues can react with the paper - do not attach the printout onto a mounting sheet with glue.

Chapter 2

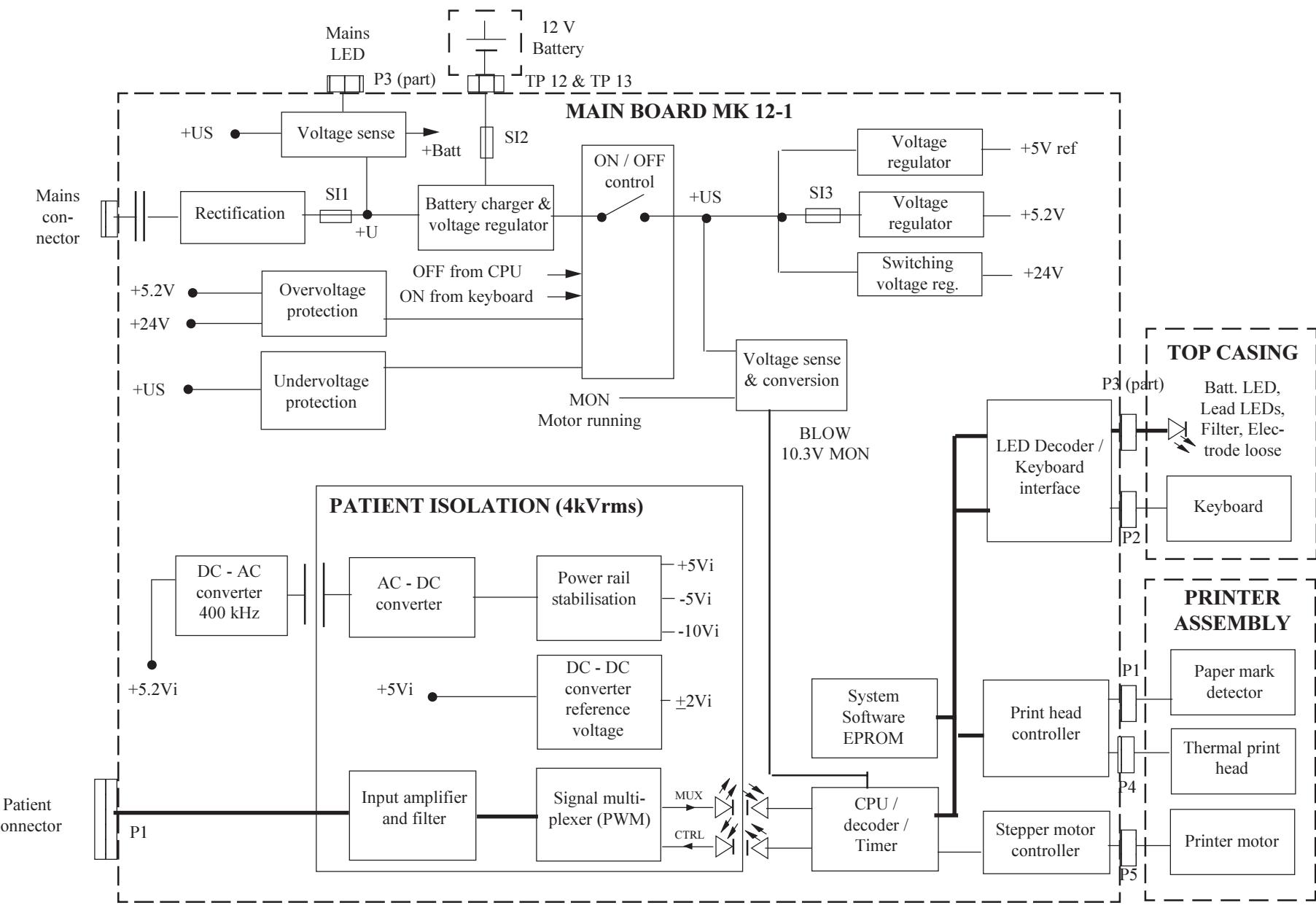
Functional Overview

Contents

<i>Introduction</i>	2.2
<i>Main Board MK 12-1</i>	2.4
<i>Power Supply</i>	2.4
<i>CPU and processing circuits</i>	2.4
<i>Memory</i>	2.4
<i>Thermal Print Head Controller</i>	2.4
<i>Printer Timing</i>	2.4
<i>Paper Mark</i>	2.5
<i>Power On Reset</i>	2.5
<i>Stepper Motor Controller</i>	2.5
<i>ECG Isolated Power Supplies</i>	2.5
<i>ECG Signal</i>	2.5
<i>Noise Damping</i>	2.5

Introduction

This chapter provides a functional overview of the AT-2 electronics. The aim of this overview is to enable the service engineer to identify processing paths in order to help identify possible faulty modules. A functional block diagram supports the text



Main Board MK 12-1

Power Supply

The mains supply is full wave rectified to produce an unregulated dc supply of approximately 30 V (+U). This voltage is used by a switched voltage generator to produce +UD (13.5V). +UD charges the battery when mains is connected. When mains is not connected, +UD is the battery voltage.

An ON/OFF control logic switches +UD to three voltage regulators. The unit is switched on directly from the keyboard and then held on from the CPU. Detection of overvoltage on either the 5.2 V or 24 V supplies directly switches the unit off. Similarly when an undervoltage is detected on +US (indicating overcurrent) the unit is directly switched off.

The mains LED is lit directly when mains is connected. The same circuit also monitors the switched dc supply (+US) and activates signal +BATT when the unit is switched on and mains is not connected (i.e. the unit is running on battery power).

A Battery low signal (BLOW) is set to logic 0 when battery voltage (+US) falls to 11.3 V. A circuit compensates for voltage drop when the printer stepper motor is active and the BLOW signal is active only at 10.3 V.

Note : The battery voltage is also monitored directly by the CPU which switches the unit off when the voltage falls below approximately 9.4 V.

CPU and processing circuits

Overall control and coordination of the AT-2 is by 68331 CPU working in conjunction with a custom specific gate array IC which perform all timing and control functions.

Memory

- An EPROM with 128 kByte memory contains the unit software.
- A static RAM memory stores the ECG data and comprises two 128 kByte RAM chips.
- A serial EEPROM (U48) stores the unit base settings.

Thermal Print Head Controller

The Thermal Print Head is controlled by a print head controller and a CPU timer circuit. The print head controller serialises the data for the print head and the timer circuit controls how long current is applied to the head, and thus the intensity of the printout.

Printer Timing

Strobe generation is controlled by the CPU when one complete pixel line of data is ready to be written. Pulse length of STRB1 and STRB2 (each of which controls half of the pixel array) depends from TPH temperature and so form the pulse width of the TPHT signal.

Note: TPH temperature reading is described in Chapter 5.

Main Board MK 12-1 (cont.)

Paper Mark

The pulsed paper mark signal from the printer is fed to a comparator. A detected papermark suppresses any (logic 0) pulses of PMARK at the output of comparator U42.

Power On Reset

The Power on reset circuit controls the master reset of the CPU. This circuit has two functions as follows:

- To provide a delay on initial switch-on to ensure that the power supply is fully stabilized and give the 200ms reset time required by the 68332 processor.
- To disable the unit if the +5V rail drops below +4.75V.

Stepper Motor Controller

The printer stepper motor controller sets the speed of the printer motor with a clock frequency dictated by the master CPU.

The purpose of the stepper motor controller circuit is to ensure that the motor speed requested by the microprocessor is achieved and maintained.

ECG Isolated Power Supplies

DC/DC converter circuits produce all the isolated power voltages required by the ECG Amplifier circuit.

The -2.0Vi and the 2Vi isolated reference voltages are generated from the -5Vi supply.

Note: When taking measurements always ensure that the isolated ground is used for reference.

ECG Signal

The incoming ECG signals RA, LA, and C1 to C6 are low-pass filtered (approximately 10kHz) and applied to non-inverting operational-amplifiers giving a gain of 11. The signals are further low pass filtered (approximately 400Hz) and amplified by 23 before being applied to the multiplexer.

The multiplexer sampling rate is 1000Hz.

Noise Damping

The right leg electrode to the patient is the signal ground reference signal. To assist in cancelling some patient noise and thus reducing incoming signal distortion, the incoming signal from the patient left leg electrode is phase shifted 180°. This phase shifted signal is then used by the signal ground reference to cancel (or reduce) patient induced noise.

Chapter 3

Fault Diagnosis

Contents

<i>Introduction</i>	<i>3.2</i>
<i>Fault Diagnosis Chart</i>	<i>3.3</i>
<i>General Check Procedures</i>	<i>3.4</i>
<i>Printer Check</i>	<i>3.5</i>
<i>Print Head Alignment and Print Head Tension</i>	<i>3.5</i>

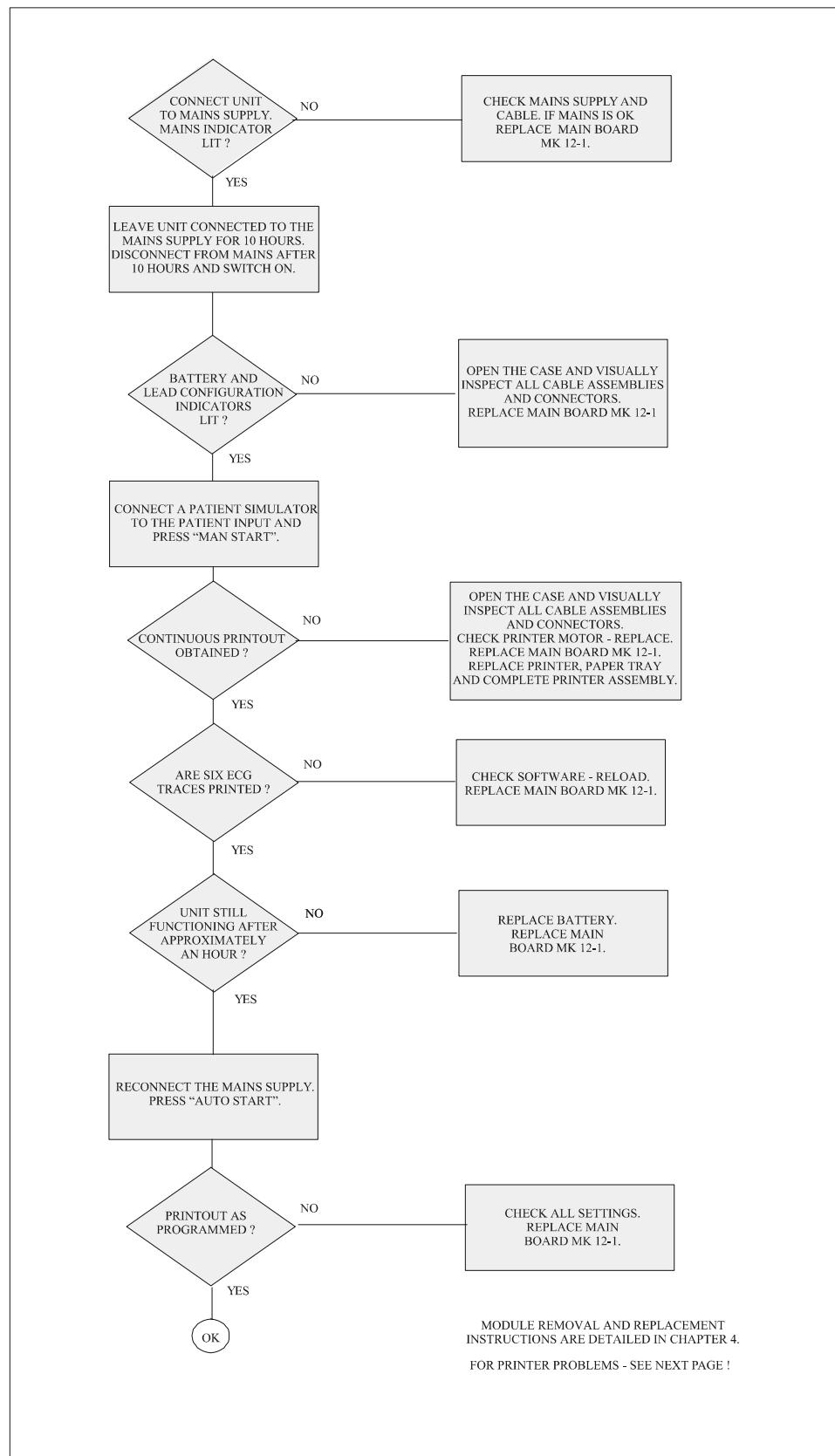
Introduction

The AT-2 is designed to be simple to use and simple to service: the service philosophy of the AT-2 is module replacement and not board repair. The purpose of this chapter is to provide fault-finding procedures that will quickly and efficiently identify a fault to a specific module. Fault-finding procedures are designed so that test equipment is kept to a minimum.

An initial fault-finding table is provided detailing general fault indications. Use the procedures on the following pages to indicate a faulty area or module. In most cases the fault finding tables should indicate the most likely faulty area. When more than one module is stated, the first module given is the one most likely to contain the fault. Other modules given should be checked in the order given. When a module has been replaced specific test parameters and setting-up of the module may be applicable. The removal and replacement instructions for all replaceable modules, along with any setup or check procedures required, are given in Chapters 4 and 5.

If the initial fault-finding table does not indicate the area where the fault exists, re-check all the settings and parameters that have been entered. If these are correct, check the software.

Fault Diagnosis Chart



General Check Procedures

The procedure detailed here is a general confidence check of the unit after an internal module or board has been replaced. It is not a full functional test (which can only be carried out with dedicated equipment in the factory) but is intended to provide a general confidence check in all the major AT-2plus functional areas. The instructions given here are guides to the basic functions. If more operating information is required (general settings, comprehensive menu guides etc.) please refer to Chapter 1 in this publication or the relevant User Manual.

To carry out the general AT-2 functional check procedure, proceed as follows:

1. Connect mains power to the unit and ensure that the green mains LED lights.
2. Switch the unit on by pressing the  key on the keyboard. Ensure that the LED lights flash for about a second.
3. Carry out the printer check detailed on the next page.
4. Connect an ECG simulator to the ECG connector on the side panel and switch on.
5. Press the  key and ensure that six leads are printed and are of good quality.
6. Press the  key and wait approximately 10 seconds for the printout to commence. Ensure that the printout is accurate and of good quality.
7. Switch the unit off  and leave connected to the mains supply for 10 hours or more to charge the battery.
8. Disconnect the mains and switch the unit on. Ensure that the Battery LED is lit. Run the unit on battery power for approximately an hour. Ensure that the battery LED flashes when the battery has limited capacity (not before 6 hours).

Printer Check

To check the printer and to ensure that every pixel is operational, a built-in printer test is provided.
To carry out the printer check press:

ALT - MAN START

A test printout is given. Four test patterns are available - toggle between the test patterns with the lead arrow keys up or down.  

Carefully examine the printout and ensure that all the lines are even and uninterrupted. Any faulty print-head pixels will be seen as a horizontal white line. Examine the printout for evenness of print.

If a faulty pixel is detected the printer must be replaced. If the printout is uneven (for example darker at the top than at the bottom), it indicates that the printer alignment is not correct. If the printout is too faint or too dark, check the TPH temperature in the self test printout given in Chapter 5. Also check the paper; old paper, paper that has been exposed to light for a long period, or poor quality paper can all adversely effect the print quality.

NOTE: THE 'SHELF LIFE' OF THE PRINTER PAPER IS NOT INDEFINITE. OLD PAPER, PAPER THAT HAS NOT BEEN STORED IN A COOL DAMP FREE ENVIRONMENT, OR PAPER THAT HAS BEEN EXPOSED TO EXCESSIVE HEAT CAN ADVERSELY EFFECT THE QUALITY OF THE PRINT

Print Head Alignment and Print Head Tension

The print head tension (the pressure that the print head exerts on the printer paper) is achieved with two spring exerting pressure on the print head: the print head tension cannot be adjusted. Similarly print head alignment is fixed and cannot be adjusted. If the print head tension or print head alignment is not correct change the paper tray and printer assembly.

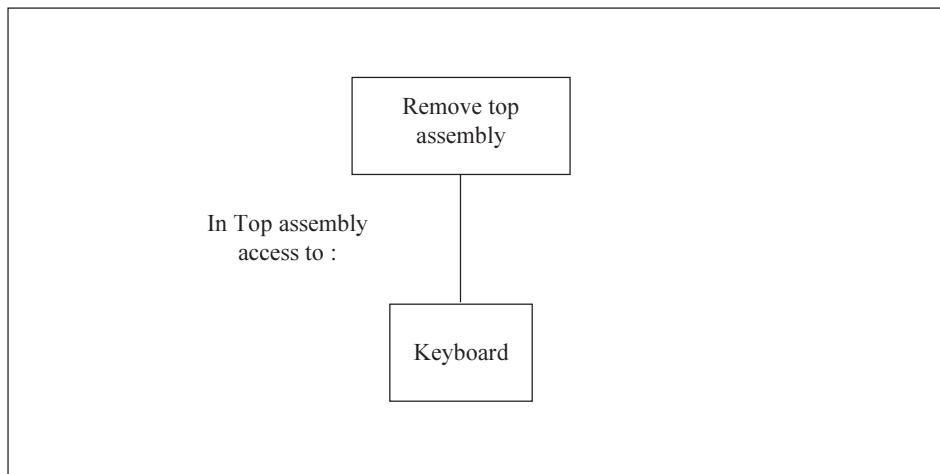
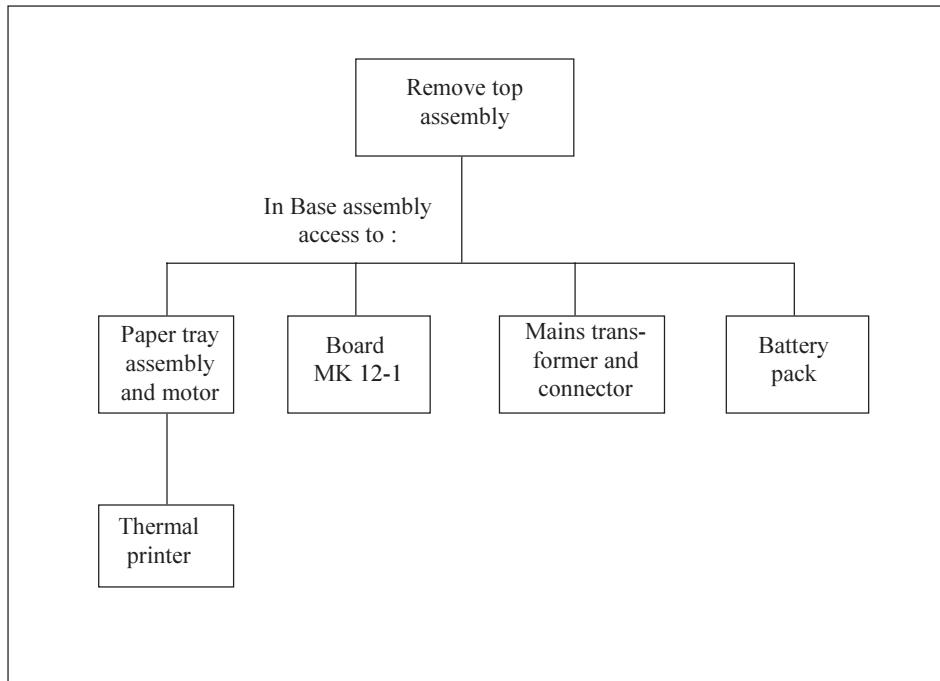
Possible Printer Problems	Corrective Action
Paper jams or does not stop at correct position.	Clean paper mark detector with a 70% alcohol solution. Allow to dry completely. Ensure that good quality, fresh paper is installed. Change the Printer Motor driver board.
Printout uneven; fading at top or bottom	Check evenness of spring pressure of the printer to roller. Check roller for wear and symmetry. Clean print head (pixel array) with alcohol. Ensure that good quality, fresh paper is installed.
Faulty pixel.	Clean print head (pixel array) with alcohol. Replace printer.
Printout too faint or too dark; general quality poor.	Carry out the strobe timing adjustment detailed in Chapter 5. Clean print head (pixel array) with alcohol. Ensure that good quality, fresh paper is installed.

Chapter 4

Module Removal and Replacement

Contents

<i>Introduction</i>	4.3
<i>Warnings and Cautions</i>	4.4
<i>Physical Overview</i>	4.5
<i>Exploded View Base Assembly and Printer</i>	4.6
<i>Exploded View Paper Feed</i>	4.7
<i>Opening the Case</i>	4.8
<i>Top Assembly Replacement</i>	4.9
<i>Printer Tray Assembly and Thermal Printer</i>	4.10
<i>Thermal Printer Removal</i>	4.10
<i>Thermal Printer Replacement.</i>	4.11
<i>Main Board MK 12-1</i>	4.12
<i>Board Removal</i>	4.12
<i>Board Replacement</i>	4.12
<i>Battery Pack</i>	4.13
<i>Battery Pack Removal</i>	4.13
<i>Battery Pack Replacement</i>	4.13
<i>Checks and Tests After Battery Replacement</i>	4.13
<i>Keyboard</i>	4.14



Introduction

This chapter provides an overview of the procedures to remove and replace the modules that are spared at service level. The instructions given in this chapter are autonomous, with each module containing the following:

- The prerequisites that must be fulfilled before removing of the module
- Tools and equipment that are required to remove and replace the module and to carry out the functional checks and adjustments
- Removal Procedures
- Replacement Procedures
- Checks and Tests that must be carried out after replacement.

Any adjustments, jumper settings, special checks or functional procedures that are required during a procedure, are detailed in the relevant step.

In-text diagrams support the text where required and provide location details of connectors, test points and adjustment potentiometers.

Specific warnings and cautions are given where applicable. Warnings indicate potential danger that could cause personal injury. Cautions indicate areas that could cause damage to the equipment.

If a key operation or menu selection is required, the key sequence required is given in bold letters. The character (or character string) given is the actual character that is printed on the key. When a key sequence is provided it must be followed in the order given.

Warnings and Cautions

WARNINGS

BEFORE COMMENCING ANY REMOVAL OR REPLACEMENT PROCEDURES ENSURE THAT THE MAINS POWER SUPPLY IS SWITCHED OFF AND THAT THE MAINS CABLE IS REMOVED.

CERTAIN CHECKS AND ADJUSTMENTS CAN ONLY BE CARRIED OUT WITH THE TOP ASSEMBLY REMOVED AND WITH MAINS CONNECTED. WHEN CARRYING OUT THESE PROCEDURES BEWARE THAT POTENTIALLY LETHAL VOLTAGES ARE PRESENT.

CAUTIONS

THE AT-2 CONTAINS STATIC SENSITIVE CMOS COMPONENTS; OBSERVE ANTISTATIC PRECAUTIONS:

WHEN CARRYING OUT ANY MAINTENANCE PROCEDURES ALWAYS PLACE THE UNIT ON AN EARTHED ANTISTATIC MAT.

PERSONNEL MUST BE EARTHED WHEN HANDLING ANY BOARDS OR COMPONENTS

ALWAYS USE AN ANTISTATIC BAG WHEN TRANSPORTING BOARDS OR COMPONENTS

THE UNIT IS SUSCEPTIBLE TO ABRASION DAMAGE. TO PREVENT SCRATCHING, ALWAYS PLACE THE UNIT ON A SOFT, NON-ABRASIVE CLOTH WHEN CARRYING OUT MAINTENANCE PROCEDURES.

TAKE CARE NOT TO PLACE ANY STRAIN ON THE CONNECTING RIBBON CABLE WHEN REMOVING THE TOP ASSEMBLY . ENSURE THAT THE CABLE ASSEMBLY IS NOT CRIMPED OR TWISTED AND THAT THE TOP ASSEMBLY IS NOT PLACED ON THE CABLE ASSEMBLY.

CARE MUST BE TAKEN WHEN REMOVING AND REPLACING CONNECTORS. NEVER USE FORCE. NEVER STRAIN THE CABLE ASSEMBLIES.

THE PROCEDURAL STEPS GIVEN FOR EACH MODULE MUST BE FOLLOWED IN THE ORDER GIVEN.

Physical Overview

The AT-2 unit is enclosed in a two part, medical standard, moulded plastic case.

The top part contains the keyboard with the base section containing all the electronics of the unit, the thermal printer, the paper tray, the battery and mains transformer.

The electronics of the unit are contained on one single printed circuit board, the main board (MK 12-1) secured on spacers moulded in the base section.

The battery is secured in position in a moulded recess and the mains transformer is secured on spacers above the printed circuit board.

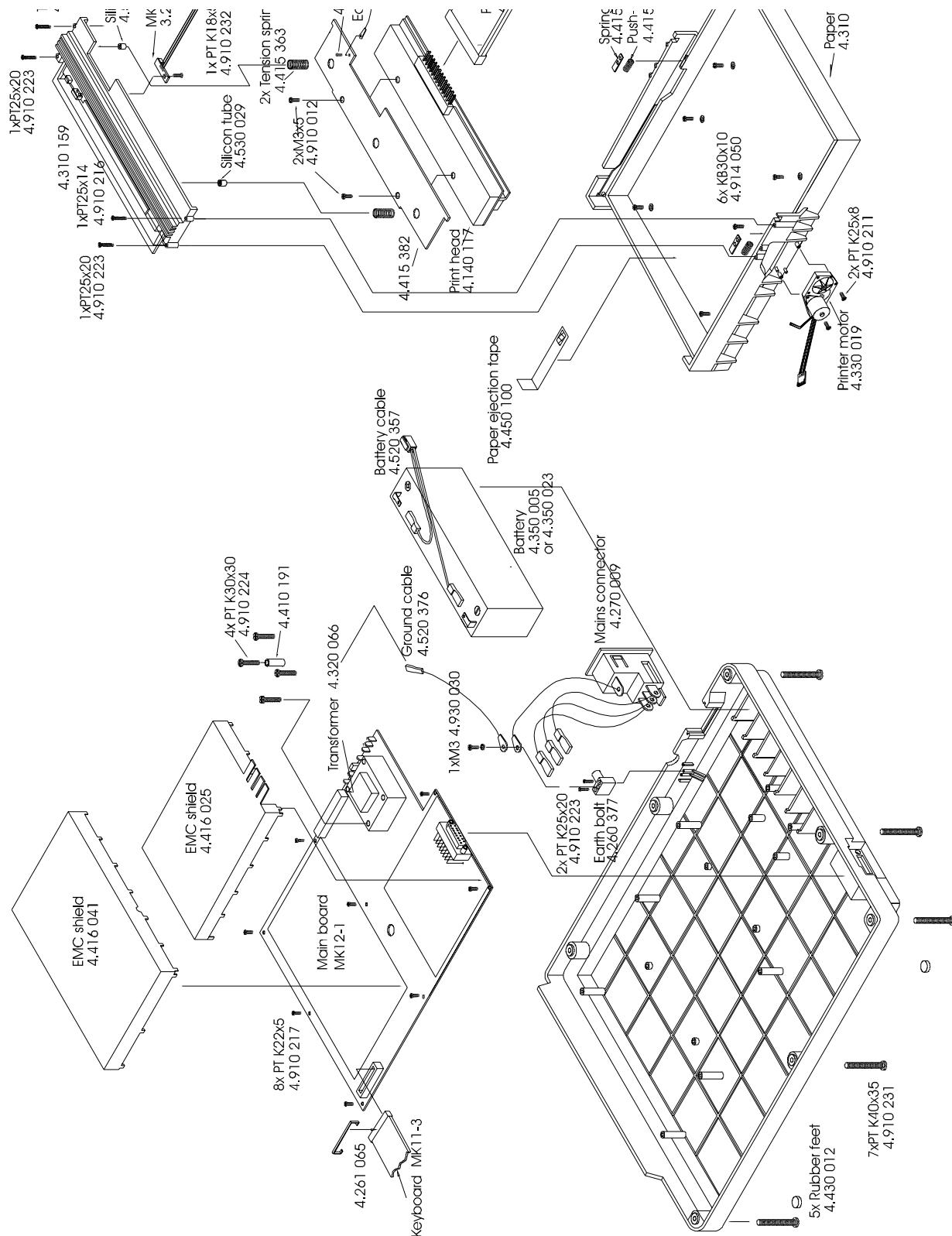
The thermal printer is mounted on a paper tray/thermal printer assembly which is secured in the base section complete.

Test Equipment, Tools, and Accessories

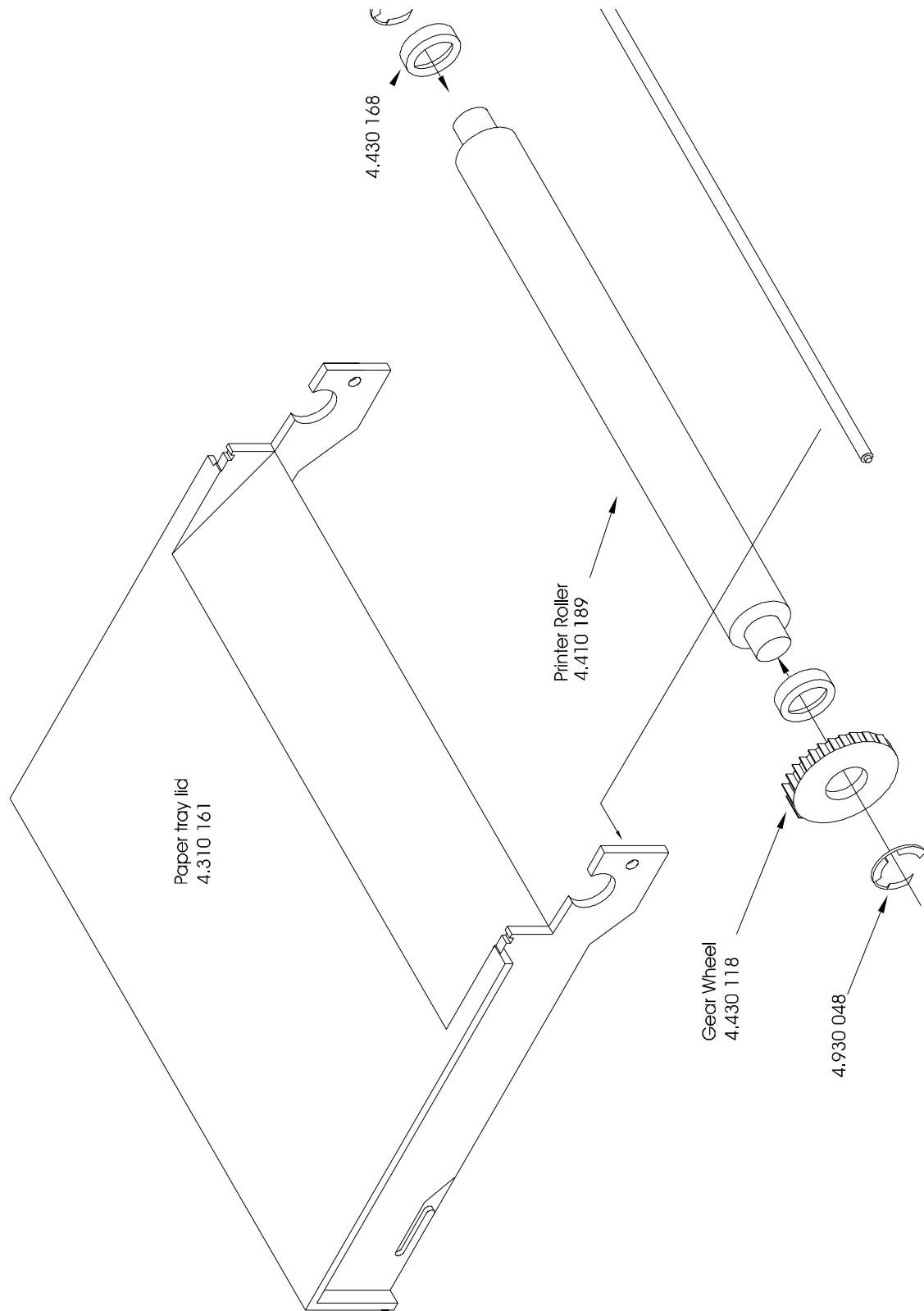
The following list details the tools, test equipment and accessories required to carry out all functional tests, calibration procedures and adjustments that can be carried out on the AT-2plus. The test equipment given here is general. If specific recommendation for test equipment is required, please contact the SCHILLER service department.

- Digital Voltmeter
- Selection of cross-bladed, posi-drive and flat-bladed screwdrivers
- Cleaning agent such as Trichlorethylene
- Selection of spanners
- Double-sided tape
- ECG Patient Simulator

Exploded View Base Assembly and Printer



Exploded View Paper Feed



Opening the Case

Prerequisites

- The unit must be placed on an antistatic mat and antistatic precautions observed when any maintenance is carried out on the AT-2. The room temperature should be between 18 and 28 degrees.
- THE WARNINGS AND CAUTIONS AT THE BEGINNING OF THE CHAPTER MUST BE OBSERVED.

Tools

- Posi-drive screwdriver

Test Equipment

The following test equipment is required to carry out the functional test after unit assembly

- SCHILLER Patient Cable
- Patient Simulator e.g. phantom 320.

Top Assembly Removal

The Top Assembly is mounted on the Base Assembly and is secured to the Base Assembly with seven screws; access to the screws is gained from the underside of the unit. To remove the Top Assembly, proceed as follows

WARNING

ENSURE THAT THE MAINS CABLE IS REMOVED !

1. Turn the unit upsidedown and rest on a soft antistatic cloth.
2. Unscrew and remove the seven countersunk retaining screws and washers situated in the extreme corners and edges of the unit.
4. Grasping the top and bottom of the unit to ensure that the two assemblies cannot part, carefully return the unit to the standing position.
5. Gently lift the Top Assembly sufficiently to gain access to the interconnecting cables. Disconnect the cable assembly between the main board MK 12-1 and the keyboard.
6. Gently lift the Top Assembly away from the Base Assembly and place on a soft cloth.

Top Assembly Replacement

To replace the Top Assembly proceed as follows:

1. Check that all boards and components are firmly secured. Check for loose screws. Ensure that no screws or foreign bodies are loose in the bottom of the case.
2. Inspect all the internal cable assemblies and ensure that they are in good condition and that no visible damage can be seen. Ensure that no cable assemblies are strained, crushed or caught.
3. Ensure that all connectors are firmly home.
4. Position the Top Assembly in front of the Base Assembly and without straining the ribbon cable, plug in the interconnecting cable from the keyboard to the main board.

Note: It may be necessary to tilt the Top Assembly for the cable assemblies to reach.

5. Carefully position the Top Assembly on the Base Assembly.
6. Grasping the two assemblies to ensure that they cannot part, carefully turn the unit upsidedown and replace the seven securing screws and washers in the extreme corners and edges of the unit. Return the unit to the upright position.
7. Carry out the functional check procedure detailed in Chapter 3.

Printer Tray Assembly and Thermal Printer

Prerequisite

- The Warnings and Cautions at the beginning of the Chapter must be observed.
- The Top Assembly must be removed as detailed previously. All external cable assemblies must be disconnected.

Tools

- Cross-bladed screwdriver
- Flat-bladed screwdriver
- Flat ended pliers

Part Numbers

The part numbers for the Thermal Printer Assembly, the print head and the motor are given in Chapter 6.

CAUTION

THE THERMAL PRINTER CONTENTS IS STATIC SENSITIVE; OBSERVE ANTISTATIC PRECAUTIONS

Printer/Paper tray Assembly Removal

1. Remove the following connectors from the Main board MK 12-1 :
 - data connector to the thermal printer
 - paper mark connector
 - printer motor connector
 - earth connector
2. Unscrew the six retaining screws and remove the complete paper tray/printer assembly.

Thermal Printer Removal

1. Unscrew the four retaining screws securing the printer in position.

CAUTION

THE PRINTER IS TENSIONED WITH TWO SPRINGS UNDER THE RETAINING BAR.
TAKE GREAT CARE WHEN REMOVING THE FOUR SCREWS NOT TO LOOSE THE SPRINGS.

2. Gently remove the printer taking care to retain the two tensioning springs.

Printer Tray Assembly and Thermal Printer

Thermal Printer Replacement.

To replace the Thermal Printer proceed as follows:

1. Position the Printer in the paper tray/print assembly so that the printer mounting plate lips slot into the dedicated cutouts in the assembly;
2. Insert the two tensioning springs so that the springs are positioned over the outer two moulded spring supports and in the indent (hole) in the printer mounting plate
3. Position the printer retaining bar and secure the printer and printer retaining bar with the four retaining screws. Ensure that the cable assemblies from the printer to the PCB are not caught and are not strained.

Printer/Paper tray Assembly Replacement

1. Position and secure in the base the assembly with the six retaining screws.
2. Reconnect the following connectors to the main board MK 12-1 :
 - data connector to the thermal printer
 - paper mark connector
 - printer motor connector
 - earth connector
3. Replace the Top Assembly.

Checks, Tests and Adjustments after Printer Replacement

Check the print quality as described in Chapter 3.

Main Board MK 12-1

Prerequisite

- The Warnings and Cautions at the beginning of the chapter must be observed.
- The top assembly must be removed and all external cable assemblies disconnected.
- The printer and printer tray assembly must be removed

Tools and Equipment

Posi-drive screwdriver

Parts

Main board MK 12-1. Part number as detailed in Chapter 6.

Board Removal

WARNING

ENSURE THAT THE MAINS CABLE IS DISCONNECTED BEFORE COMMENCING

1. Disconnect the following connectors:

- live and the neutral bayonet connectors to the mains connector
- battery connector

2. Unscrew the 12 spacer fixations (four on the mains transformer) and remove the board.

Board Replacement

To replace the Main board MK 12-1 proceed as follows:

1. Position the board and secure at the 12 fixing points (four on the mains transformer)

2. Connect the following:

- live and the neutral bayonet connectors to the mains connector
- live and the neutral bayonet connectors to the battery

3. Replace the paper tray and printer assembly and reassemble the unit.

Battery Pack

Prerequisite

- The Warnings and Cautions at the beginning of the Chapter must be observed.
- The Top Assembly must be removed and all external cable assemblies disconnected.

Parts

The part numbers of all replaceable items are given in Chapter 6.

Battery Pack Removal

WARNING

THE MAINS SUPPLY MUST BE DISCONNECTED DURING THIS PROCEDURE

To remove the Battery Pack proceed as follows:

1. Ensure that the unit is switched off and that the mains is disconnected.
2. Disconnect the two bayonet connectors and remove the Battery Pack by gently pulling away from the base.

Battery Pack Replacement

1. Position the Battery Pack with the connectors towards the outside of the unit.
2. Connect bayonet connectors.

Checks and Tests After Battery Replacement

Program all static settings which will have been lost when the battery was disconnected including date and time.

Set Date

ALT - 9 - 2 - 2 - D - D - M - M - Y - Y

An acoustic signal confirms the changed setting.

Set Time

ALT - 9 - 1 - 1 - H - H - M - M - S - S

An acoustic signal confirms the changed setting.

Keyboard

The keyboard comes as a complete assembly with the top casing. The part number of the keyboard is given in Chapter 6.

Chapter 5

Adjustments

Contents

<i>Introduction</i>	5.2
<i>Warnings, Cautions and Conditions</i>	5.3
<i>Test Equipment</i>	5.4
<i>Main Board MK 12-1 Adjustment Locations</i>	5.5
<i>Battery Charge Voltage</i>	5.6
<i>Paper mark Detector Check</i>	5.7
<i>ECG Amplifier +2V, -2V and PWM Ramp Time Adjustment</i>	5.8
<i>Service Printout</i>	5.9
<i>Software Options / Updates</i>	5.11

Introduction

This chapter provides the procedures necessary to check and adjust all service settings. Every procedure is self-contained and details the tools required to carry out adjustments, and the test equipment necessary. Any adjustments, jumper settings, special checks or functional tests that are required on the module, or on associated modules or software, are also detailed.

In-text diagrams support the text where required and provide location details of connectors, test points and adjustment potentiometers.

Specific warnings and cautions are given in the text where applicable.

The part numbers for all replaceable modules are given in Chapter 6.

The AT-2 has the following adjustments:

- Battery Charge Voltage (VR1 on the main board MK 12-1)
- ECG Amplifier reference voltage and ramp slope (VR2 and VR3 on the main board MK12-1)

We recommend that the reference voltages are checked every year.

It is also possible to check the paper mark detector. However, no adjustments can be done.

Warnings, Cautions and Conditions

WARNING

MAINS POWER IS POTENTIALLY LETHAL - DISCONNECT THE MAINS BEFORE DISASSEMBLING THE UNIT. ADDITIONALLY ENSURE THAT THE MAINS IS DISCONNECTED BEFORE CARRYING OUT ANY MAINTENANCE, CALIBRATION, CHECKS, OR ADJUSTMENTS.

CAUTIONS

THE AT-2 CONTAINS STATIC SENSITIVE CMOS COMPONENTS; OBSERVE ANTISTATIC PRECAUTIONS. WHEN CARRYING OUT ANY MAINTENANCE PROCEDURES ALWAYS PLACE THE UNIT ON AN EARTHED ANTISTATIC MAT. PERSONNEL MUST BE EARTHED WHEN HANDLING ANY BOARDS OR COMPONENTS. ALWAYS USE AN ANTISTATIC BAG WHEN TRANSPORTING BOARDS OR COMPONENTS

CARE MUST BE TAKEN WHEN REMOVING AND REPLACING CONNECTORS. NEVER USE FORCE. NEVER STRAIN THE CABLE ASSEMBLIES.

THE PROCEDURAL STEPS GIVEN FOR EACH MODULE MUST BE FOLLOWED IN THE ORDER GIVEN.

THE OUTER SURFACES OF THE AT-2 ARE SUSCEPTIBLE TO ABRASION DAMAGE. TO PREVENT SCRATCHING, ALWAYS PLACE ON A SOFT, NON-ABRASIVE CLOTH.

Conditions

The unit must be placed on an antistatic mat and antistatic precautions observed when any maintenance is carried out on the AT-2.

The room temperature should be between 18 and 28 degrees.

Note: When a key operation or menu selection is required in the following procedures, the key sequence required is given in bold letters. The character, or character string, given is the actual character, or character string, printed on the key.

Test Equipment

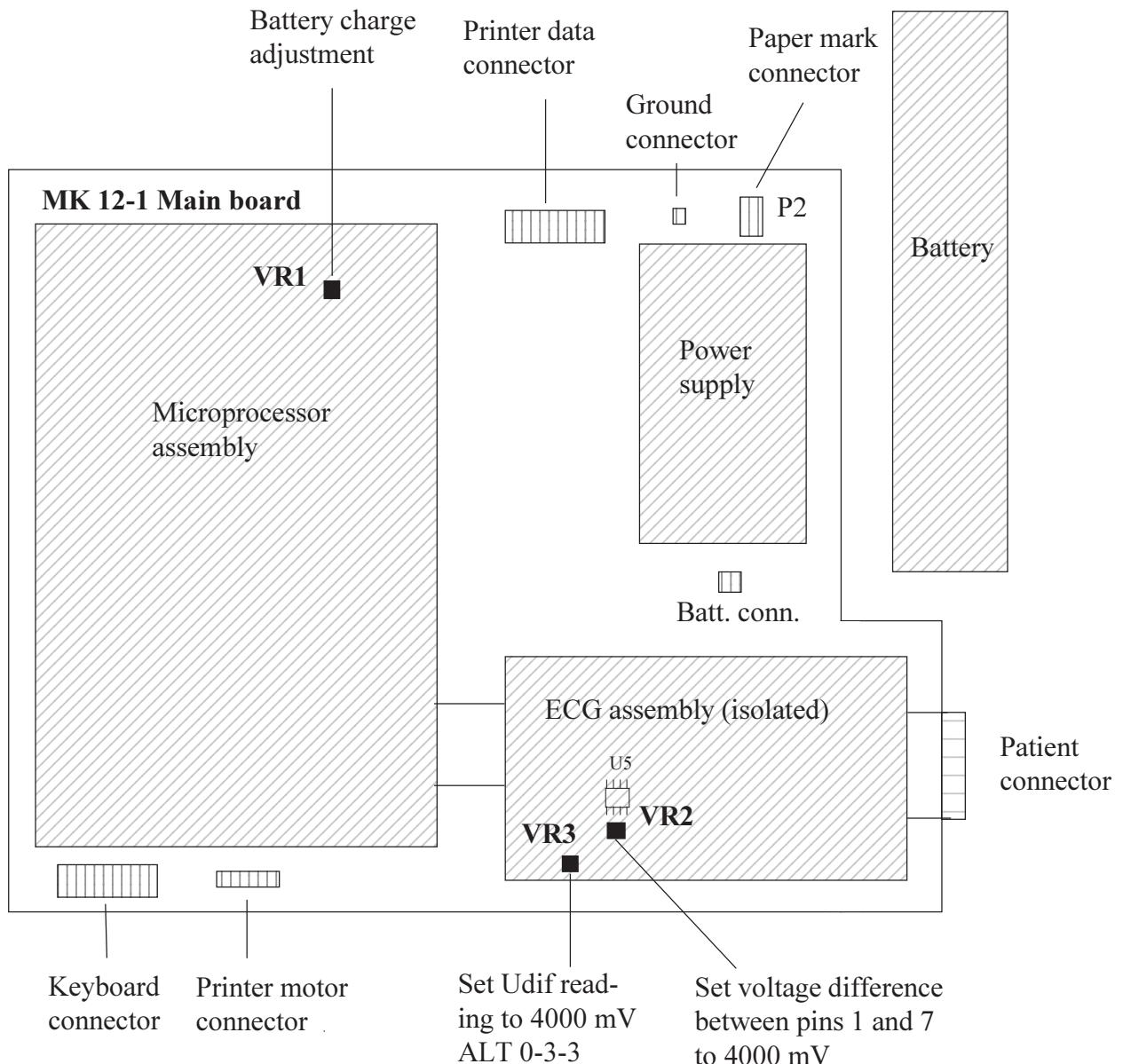
The following proprietary and dedicated test equipment is required to fault find and carry out all board checks and adjustments on the AT-2.

The list of proprietary equipment is not comprehensive. Recommendations of suitable proprietary test equipment can be obtained from the SCHILLER Service Department.

Proprietary Test Equipment/Tools

- ECG Emulator, e.g. Phantom 320
- Oscilloscope
- Digital Multimeter
- Standard tool kit with a selection of cross-bladed, flat-bladed and posi-drive screwdrivers, pliers and general tools
- SCHILLER 10 lead patient cable Number 2.400070 (2. 400071 for USA)

Main Board MK 12-1 Adjustment Locations



Battery Charge Voltage

Precautions and Requirements

The unit must be placed on an antistatic mat and antistatic precautions observed when any maintenance is carried out on the AT-2. The room temperature should be between 18 and 28 degrees.

Tools and Equipment

- Digital voltmeter
- Small flat bladed screwdriver
- Resistor 2.7 kOhms, 250 mW

Procedure

The battery charge voltage is nominally 13.5 V. Adjust and check as follows:

- DISCONNECT THE MAINS SUPPLY

CAUTIONS

THE AT-2 CONTAINS STATIC SENSITIVE CMOS COMPONENTS; OBSERVE ANTISTATIC PRECAUTIONS . PLACE THE UNIT ON AN EARTHED ANTISTATIC MAT. PERSONNEL MUST BE EARTHED WHEN HANDLING THE UNIT.

EXERCISE CARE WHEN REMOVING AND REPLACING CONNECTORS. NEVER USE FORCE. NEVER STRAIN THE CABLE ASSEMBLIES.

- Disassemble the unit as detailed in Chapter 4 and remove Printer and printer tray assembly.
- Remove the Main board MK 12-1 from the assembly and remove the microprocessor EMC shield from the board
- Replace the board in position
- Remove the two battery connectors (if not already removed) and connect a 2.7 kOhm 250 mW resistor across the two battery connectors on the main board to simulate a discharged battery. Connect the digital multimeter across the resistor.

WARNING

EXERCISE CARE - BE AWARE THAT POTENTIALLY LETHAL VOLTAGES ARE PRESENT

- Connect the Mains supply.
- Adjust VR1 to obtain a charging voltage of 13.5V.
- Disconnect the mains supply and reassemble the unit as detailed in Chapter 4.

Paper mark Detector Check

Tools, Equipment and Material

- Oscilloscope
- Small flat bladed screwdriver
- 70% alcohol solution and clean lint free cloth

Procedure

To adjust the paper-mark Schmitt trigger sensitivity proceed as follows:

- DISCONNECT THE MAINS SUPPLY
- Open the paper tray lid and clean the photocell (situated on the opposite side to the dc motor) with a 70% alcohol solution. Allow to completely dry.
- Disassemble the unit as detailed in Chapter 4.
- Reconnect the keyboard to the Control board and place the top assembly on its side in front of the Base assembly .
- Switch the unit on and set the speed of the printer to the slowest setting of 5mm/s (5mm/s key).
- Press the MAN START key to activate the printer. The paper is now moving at low speed (through the roller and paper mark detector).
- Check the pulse amplitude at P2 pin 3. (Measure with AC setting, signal is noisy.)
 - no paper-mark (white paper) between -80mV and -200mV
 - paper mark (black paper) between -5mV and -30mV
- Reassemble the unit as detailed in Chapter 4.

ECG Amplifier +2V, -2V and PWM Ramp Time Adjustment

The ± 2 V voltage rails generated on the ECG Amplifier board are used as a reference by the measurement and PWM (Pulse Width Modulation) circuits.

Note: The ECG board reference voltage is given on the service printout and can be checked without disassembling the unit. Full details of the service printout are given later in this chapter.

IMPORTANT

THE ± 2 V REFERENCE VOLTAGES, AND THE PWM RAMP MUST BOTH BE ADJUSTED AT THE SAME TIME.

Tools, Equipment and Material

- Digital voltmeter
- Small flat-bladed screwdriver

Procedure

- DISCONNECT THE MAINS SUPPLY

CAUTIONS

THE AT-2 CONTAINS STATIC SENSITIVE CMOS COMPONENTS; OBSERVE ANTISTATIC PRECAUTIONS. PLACE THE UNIT ON AN EARTHED ANTISTATIC MAT. PERSONNEL MUST BE EARTHED WHEN HANDLING THE UNIT.

EXERCISE CARE WHEN REMOVING AND REPLACING CONNECTORS. NEVER USE FORCE. NEVER STRAIN THE CABLE ASSEMBLIES.

- Disassemble the unit as detailed in Chapter 4 and remove the Printer tray assembly.
- Remove the Main board MK12-1 from the assembly and remove the microprocessor EMC shield from the board
- Replace the board in position
- Reconnect the keyboard to the control board and place the top assembly on its side in front of the Base assembly .

ECG Amplifier reference voltage

- Switch the unit on and measure the voltage difference between the +2 V reference and the - 2 V reference on pins 1 and 7 of operational amplifier U5. Adjust trimmer VR2 to achieve a voltage difference of 4000 mV ± 2 mV.
- Obtain a printout of the test screen by pressing

ALT - 0 - 3 - any number 0...6

Ensure that the Uref+ and the Uref- measurements are both 2000mV ± 20 mV. Ensure that the Udiff reading is 4000mV . Adjust VR3 to achieve a Udif reading of 4000mV + 20mV.

- Reassemble the unit as detailed in Chapter 4. Re-check the voltage by again obtaining a service printout.

Service Printout

The service printout provides information of the patient cable and electrodes and gives the value of certain reference voltages and important internal offset values. These values are for information only. The service printout also gives variable settings and measurements that can be set by the service engineer; to carry out these adjustments some of the settings require additional test equipment. To obtain the service printout press the following key sequence:

ALT - 0 - 3 - any number 0...6

ECG AMPLIFIER: U el (mV)		
Uref+:	2001	R 2
Uref- :	1996	L 1
Udif:	3997	C1 2
Uoff:	108	C2 2
Calib:	998	C3 3
		C4 1
		C5 3
		C6 1
TPH TEMP:		21°
		C700

ECG Reference Voltage

This provides measurements and setting facilities for the reference voltage used for accurate measurement of ECG signals

- Uref + This gives the value of the reference voltage used in the multiplexer circuit on the ECG Amplifier. The value of the reference voltage is $2000 \text{ mV} \pm 20 \text{ mV}$.
- Uref - This is a negative reference voltage used on the ECG Amplifier board. The value of this voltage should be $-2000 \text{ mV} \pm 20 \text{ mV}$.
- Udif This is the sum of the two reference values above (Uref + and Uref -). This value must be $4000 \text{ mV} \pm 20 \text{ mV}$.
- Uoff This is the value of offset voltage on the multiplexer circuit. This value should be in the range $\pm 150 \text{ mV}$.
- Calib This value is the Udif value divided by 4. The nominal value is $1000 \pm 5 \text{ mV}$.

Service Printout (cont.)

Electrode dc offset	This gives the voltage drop in the patient cable and can indicate any faults in the patient cable or patient electrode. The value given is the dc voltage between the left leg electrode and all other electrodes. The measurements obtained will indicate any cable short circuits or open circuits. The measured voltage value will depend on where the electrodes are connected. The voltage readings that can be expected are as follows: <ul style="list-style-type: none">• With patient connected - $\pm 100\text{mV}$• With patient simulator connected - $\pm 20\text{ mV}$ - this will depend on the patient simulator used and must be taken as a flexible measurement.• With all electrodes shorted together: - $\pm 20\text{ mV}$• No patient cable connected: -350 to -450mV
TPH TEMP	This is the measured ambient temperature that the processor uses to correct print quality. This reading should be ambient temperature $\pm 5^\circ$.
EPROM	This is the checksum for the EPROM. Its value varies from one software version to another.

Software Options / Updates

The software version of the unit and the options installed are printed on the bottom of all printouts. The only option available is the interpretation option; a C is printed. To obtain a printout of all settings press the following key sequence:

ALT- 0 - 1 - any number 0...9

Details of all settings are given in Chapter 1 of this book or in the AT-2 User Guide.

Installing Software Options

To upgrade the AT-2 from standard to C version type the following:

ALT - 0 - 4 - upgrade code (obtainable from SCHILLER)

Acceptance of the code is indicated by a series of beeps.

CAUTION

MORE THAN 10 ATTEMPTS TO ENTER THE INCORRECT CODE BLOCKS THE UNIT

Installing Software Updates

To update the operating software in the AT-2 see instructions in Chapter 1 of this book.

Chapter 6

Spare Parts

Contents

<i>Spare Parts</i>	<i>6.3</i>
--------------------	------------

Ordering Information

Your local representative stocks all the disposables and accessories available for the AT-2. In case of difficulty or to obtain the address of your local dealer, please contact the head office. Our staff will be pleased to help process your order or to provide any details for all SCHILLER products.

The address for advice is:

SCHILLER AG
Sales Department (Order Processing)
Altgasse 68
6340 Baar
Switzerland

Phone Number: + (41) 41 766 42 42

Fax Number: + (41) 41 761 08 80

When ordering, state that the order is for an AT-2 unit and provide the following:

- Part Description
- Part Number
- Your Address

Service Department

If you need help from our service engineers, please contact the following number:

Fax Number: + (41) 41 761 03 34

If you contact us by fax, be sure to provide the following information:

- Serial Number for your AT-2
- Software versions for system, printer
- accessories used, model and cable number

Spare Parts

<i>Description</i>	<i>Part Number</i>
Mikroprocessor and power supply board MK 12-1	3.2391
Paper Mark sensor board MK 11-51B	3.2423
Bottom housing	3.310 162
Top Housing with keyboard complete (English)	3.911 007
Paper tray and printer assembly complete	3.911 005
Paper tray	3.911 016
Main EMC shield	4.416 041
ECG EMC shield	4.416 025
Mains socket complete	4.270 009
Mains fuse holder	4.210 049
Mains fuse - 200 mA/T	4.210 010
Mains fuse - 315 mA/T	4.210 032
Mains transformer	4.320 066
12 V lead acid battery	4.350 005 / 023
Printer motor complete	4.330 019
Thermal print head complete	3.911 015
Thermal print head	4.140 117
Printer cable	4.520 398
Printer roller	4.410 189
Potential equalisation stud (earth bolt)	4.260 377

Chapter 7

Technical Data

Contents

<i>Technical Data</i>	7.2
<i> Available Configurations</i>	7.3

Technical Data

Technical data subject to change without notice.

Dimensions:	400 x 330 x 100 mm
Weight:	4.25 kg (5.05 kg with full paper tray)
Mains Supply:	100 to 115 / 220 to 240 VAC, 50/60 Hz
Battery:	Built-in 12 V lead-acid battery (rechargeable)
Battery Capacity:	6 hours normal use - 300 printouts
Power Consumption:	Recording: 28 VA max
Leads:	Standard / Cabrera
Paper Speed:	5 / 25 / 50 mm/s (direct)
Sensitivity:	5 / 10 / 20 mm/mV, either automatically adjusted or manually selected
Chart Paper:	Thermoreactive - Z-folded, 210 mm wide, perforation 280 mm
Printing Process:	High-resolution thermal print head, 8 dots per mm
Recording Tracks:	6 channels, positioned at optimal width on 200 mm, automatic baseline adjustment
Automatic Lead Programs:	6 channel representation of 12 simultaneously acquired standard leads
Data Record:	Listing of ECG recording data <i>Version C: ECG measurement results (intervals, amplitudes, electrical axes), Sokolow Index, average complexes with optional measurement reference markings, and interpretation.</i>
ECG Storage:	Memory for 10 s, 12 lead ECG Circular input memory for 10 s, 12-lead ECG.
Frequency Range of Digital Recorder:	0 to 150 Hz (IEC) 0 to 150 Hz (AHA)
ECG Amplifier:	Simultaneous, synchronous registration of all 9 active electrode signals (= 12 standard leads)
Sampling frequency:	1000 Hz
Digital resolution:	5 µV
Dynamic range:	± 10 mVAC
Max. electrode potential:	±300 mVDC
Time constant:	3.2 s
Frequency response:	0.05 to 150 Hz (-3 dB)
Input impedance:	> 10 MOhms

Technical Data (cont.)

Myogram Filter (muscle tremor filter):	25 Hz or 35 Hz, programmable (not active on averaged waveform). The stored ECGs can be printed with or without filter.
Line Frequency Filter:	Distortion-free suppression of superimposed 50 or 60 Hz sinusoidal interferences by means of an adaptive digital filter.
Patient Input:	Fully floating and isolated, defibrillation protected.
Patient Leakage Current:	< 5 µA
Safety Standard:	CF according to IEC and complying with the following
	RL 93/42/EEC
	EN 60601-1:1990
	IEC 601-1
	IEC 601-2-25:1993
	pr EN 1441:1994
EMC:	CISPR 11: 1985, EN 55011: 1992
	IEC 801-2: 1991
	IEC 801-3: 1984
	IEC 801-4: 1988
	IEC 801-5:
Safety Class:	I according to IEC 601-1 (with internal power supply)
	IIa according to RL 93/42/EEC, CE-0124
	This device is not designed for outdoor use (IP 20)
Environmental Conditions:	Temperature, Operating: 10° to 40°C
	Temperature, Storage: -10° to 50° C
	Relative humidity: 25 to 95% (non condensing)
	Atmospheric pressure: 700 to 1060 hPa
Control Panel:	Rubber keys

Available Configurations

The CARDIOVIT AT-2 is available in two versions:

Standard Version:	Unit with ECG recording and printout capabilities.
Version C:	Unit with additional ECG Interpretation program (including measurements).

Chapter 8 Glossary

Contents

<i>Introduction</i>	8.2
<i>Acronyms</i>	8.3

Introduction

The following list provides a glossary of the important signals and acronyms used in the circuit diagrams for the SCHILLER instruments. They will not all apply to the AT-2.

Only abbreviations that are specific to SCHILLER equipment are included here. General electrical and electronic abbreviations are not included.

Acronyms

..OS	Offset signal (on the ECG amplifier).
A(1...n)	CPU Address Bus
ALBEEP	Alarm beeper signal to the audio amplifier. The frequency of this signal is about 1000 Hz.
ANA1, ANA2	Analog input from the experimental inputs DC1 and DC2
AS	Address strobe
BATT	Signal to CPU indicating battery operation
BATTLC	Analog signal to the processor giving the charge condition of the battery.
BATTV	Battery voltage - analog signal from the power supply used by the processor to assess battery or mains operation.
BLOW	Battery less than 11.3 V. LCD flashes when this signal is active. When the battery drops to below approximately 9.4 V the unit is switched off. These values apply to equipment with 12 V battery. For other equipment the limits are different.
CHAD..	ECG signal multiplexer control signals (on the ECG amplifier).
CIF(0..16)	Communication interface. General control signals for the communications interface circuits.
CI(0..10)	RS interface control lines - input.
CO(0..10)	RS interface control lines - output.
CL1	19 kHz LCD latch pulse.
CL2	3.11 MHz LCD clock frequency.
CLK..	Clock signal. The number following the CLK indicates the frequency. For example CLK19 indicates a frequency of 19 MHz.
CS..	Chip select. The general format of the chip select signals is CS followed by some characters. The characters indicate the device to which the chip select signal appertains. For example CSRTC is the chip select signal for the real time clock and CSEEPROM is the select signal for the EPROM etc.
CTS	Clear to send. General signal used in data communication.
D(0..15)	Data bus.
DACWR	Digital / analog converter write.
DMUX	Data multiplexer.
DRAM	Dynamic RAM.
DRC(0..6)	Dynamic RAM control.
DS..	Data strobe.
DSP..	Digital signal processor (on program pack).

Acronyms

DTACK	Transfer data acknowledge. Bus signal to acknowledge transfer of data.
DTR	Outgoing serial data, turns modem ON.
ECGI	ECG in - serial ECG data to the CPU sent over the optical interface.
ECGMUX	The multiplexed ECG signal from the ECG amplifier.
ECGO	ECG out - serial ECG amplifier control data from the CPU sent over the optical interface.
EF	Empty flag.
EJCT	Eject (paper tray).
EKGRES	Reset signal to the ECG amplifier. This signal resets the ECG amplifier to recenter the ECG image on the LCD.
FIFOR	First in first out read
FLM	Control signal for frame synchronisation of the LCD.
FPIN	Input for floating point co-processor.
FWR	Flag read / write.
HREN	Output enable signal for thermal print head data (History enable).
HSYNC	Horizontal synchronisation (video / VGA output).
IPL0..2	Interrupt priority level (binary encoded).
IREG	Control signal from the current detector and limiter circuit on the power supply to regulate supply.
ISYS	Interrupt system (2 kHz).
KB..	Keyboard data in.
KBEEP	Keyboard beep (to audio amplifier).
KBCLR	Keyboard clear.
KBCL1	Keyboard clock.
KBCL2	Keyboard clock.
KBIN	Keyboard data in - serial data from the keyboard to the CPU.
KBS..	Keyboard strobe.
KONV	Convert - this signal initiates the conversion of the incoming signal from the ECG amplifier.
LA	Left arm.
LEDB	Battery LED.
LEDMAINS	Signal indicating mains connected to operate LED indicator on the keyboard.
LCA	Liquid crystal address - enable.

Acronyms

LCD KONT	LCD contrast - sets the -18 V voltage level (from which the LCD backlight power is generated) and thus the contrast of the screen.
LD1,2,3,4	Lower LCD data.
LDS	Lower data strobe.
LOE	Lower output enable.
LP	Line synchronisation.
LSRAM	Lower output enable - control signal for static RAM.
LWE	Lower write enable.
M	LCD control signal derived from FLM.
MCLK	Motor clock - speed control for the printer motor.
MOD	Control signal from the battery charging circuit.
MOFF	Motor off.
MON	Motor ON - printer motor enable signal.
NWTZ	Mains supply.
NMI	Non-maskable interrupt - interrupt for U47 (Schiller gate array) activated by the reset button.
OFF	Off signal from the OFF key to switch off the power supply.
PDS	Control signal derived from FLM (unity waveform 1/2 FLM frequency).
PM	Paper mark signal.
PMARK	Paper mark detection signal.
MPON	Pacemaker detection pulse.
PMNEG	Pacemaker negative - indicates the trailing edge of a pacemaker pulse.
PMPOS	Pacemaker positive - indicates the leading edge of a pacemaker pulse.
QTRRG	QRS trigger - output signal.
RA	Right arm.
RAS	Row address strobe.
RES\p	Error reset signal to inactivate the LCD.
RTS	Ready to send - outgoing serial data, handshake with CTS.
RXD	Receive data - incoming serial data.
R / W	Read / Write
RES	Reset.
RESLCD/	Resets / darkens the LCD.
SC(0..8)	System control bus - CPU control signals

Acronyms

SCINV	Screen inversion.
SO	Serial output from the CPU to the ECG amplifier via opto isolators.
SP..	Spirometry control and data signals.
SRAM	Static RAM memory.
STRB1/2	Timing signals for printer control.
SYSEN	System enable - active when the Program Pack is inserted. The CPU will not work if this signal is not active.
TGATE	Gate pulse for programmable timer. This signal sets the TPDUR signal.
TM	Thermal printer temperature - dc voltage from the print head, pulse width modulation of signal TPTH.
TPC	Thermal printer clock. This is not a continuous clock signal but is active when loading a line of printer data (into shift registers).
TPCLK	Thermal printer clock.
TPD	Thermal printer data - serial data for the printer.
TPDUR	Thermal printer duration - duration of the strobe pulse dependant on the ambient temperature of the print head and the resistance of the print head.
TPCSEL	Thermal printer controller select - control of thermal printer FIFO (input memory buffer).
TPL	Thermal printer latch - print strobe control and data latch signal.
TPRES	Thermal printer reset - FIFO reset for thermal printer controller.
TPS 0 & 1	Thermal printer strobe.
TPTH	Thermal printer temperature - dc voltage from the print head to ADC, approximately 3.7 V at room temperature.
TS	Temperature sense (from battery).
TXD	Outgoing serial data.
uPOFF	Off control signal. Logic 1 keeps the unit switched on, logic 0 switches the unit off. Note that the unit is initially switched on directly from the ON key on the keyboard.
U1,2,3,4	Upper LCD data.
+UB	Battery voltage.
UCAS	Upper column address strobe (for dynamic RAM).
UD1, UD2	Upper data strobe - used for generating UOE and UWE.
UDS	Upper data strobe - used on the Schiller gate array.
UOE, USRAM	Upper output enable - for static RAM.

Acronyms

+UP	Voltage rectified from the mains input and regulated to approximately +15 V.
UWE	Upper write enable.
+U	Unregulated dc supply from mains (approximately 30V).
+UBU	Back-up voltage for the real time clock and static RAM.
+UD	Unswitched regulated dc voltage used as power source for the switched supply +US. The voltage is 13.5 V when mains is connected, or battery voltage when mains is not connected. When mains is connected, this supply charges the battery.
-ULCD	Contrast voltage to LCD.
+US	Input voltage for all PSUs on the power supply board from the rectified mains or from the battery.
VCC	+5 V
VMA	Valid memory address.
VPA	Valid peripheral address.
VSYNC	Vertical synchronisation - (video / VGA output).
WP0 and WP1	ECG in - the serial multiplexed ECG serial data to the CPU sent over the optical interface, from the ECG amplifier.
XD0..XD3	Pixel information.
XSCL	Shift clock for XDn.
YD	Frame synchronisation.
YDIS/	LCD off.
ZEROSET	Baseline reset (on the ECG amplifier) from the processor.

Index

Index

Symbols

+2V, -2V and PWM Ramp Time Adjustment 5.8

A

Article Numbers 6.3
Automatic Mode 1.8

B

Battery Charge Voltage 5.6

Battery Pack 4.13

Board Removal

 MK 12-1 4.12

Board Replacement

 MK 12-1 4.12

C

Calib 5.9

Check Procedures 3.4

Component Location ECG Amplifier 5.8

Configurations 7.3

Customer Services

 Sales Department 6.2

 Service Department 6.2

D

Default Settings 1.12

E

ECG Amplifier Adjustments 5.8

ECG Amplifier Reference Voltage 5.8

ECG Isolated Power Supplies 2.5

ECG Signal 2.5

Electrode DC Offset 5.10

Exploded View Base 4.6

Exploded View Paper Feed 4.7

F

Fault Diagnosis Chart 3.3

Filter 1.14

Functional Overview 2.2

G

General Check Procedures 3.4

K

Keyboard 1.4, 4.14

M

Manual Mode 1.9

Memory 2.4

MK 12-1 Adjustment Locations 5.5

Motor Speed 2.5

Index

N

Noise Damping 2.5

O

Opening the Case 4.8

Ordering Information 6.2

P

Paper Handling 1.23

Paper Mark 2.5

Paper Mark Detector Adjustment 5.7

Paper Tray 4.11

Patient Cable Resistance 5.10

Physical Overview 4.5

Power On Reset 2.5

Power supply 1.3

Print Head 1.22

Print Head Alignment and Print Head Tension 3.5

Printer check 3.5

Printer Removal & Replacement 4.10

Printer Timing 2.4

Program Memory 2.4

Proprietary Test Equipment/tools 5.4

PWM Ramp Time Adjustment 5.8

R

Reference +2V, -2V Adjustment 5.8

Removal and replacement 4.11

S

Serial EEPROM 2.4

Service and Sales iv

Service Printout 5.9, 5.10

Settings 1.10

Software Ugrades / Options 5.11

Spare Parts 6.3

Stepper Motor Controller 2.5

T

Technical Data 7.2

Test Equipment 5.4

Thermal Print Head Controller 2.4

Tools 4.5

Top Assembly Removal 4.8

Top Assembly Replacement 4.9

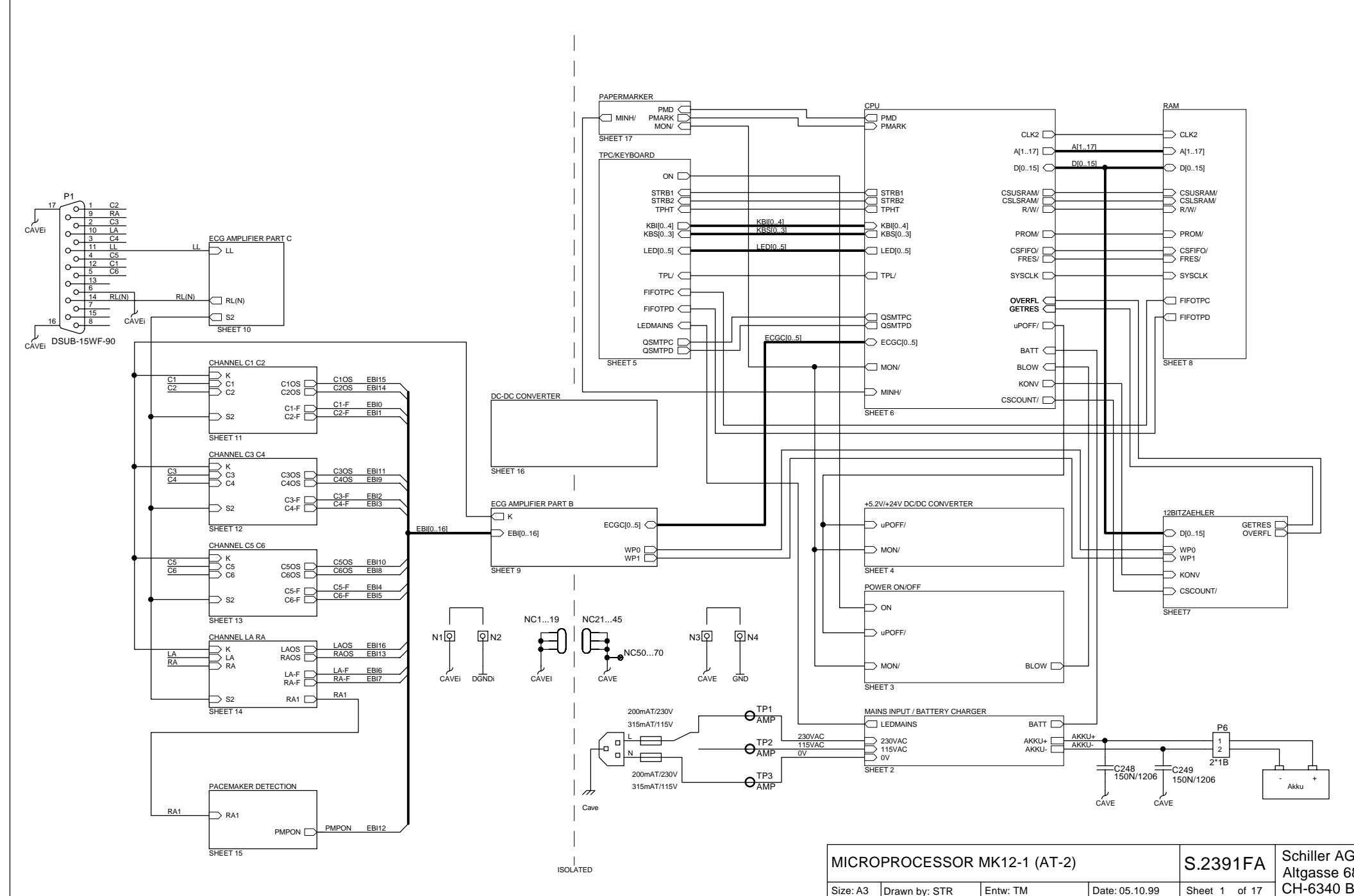
U

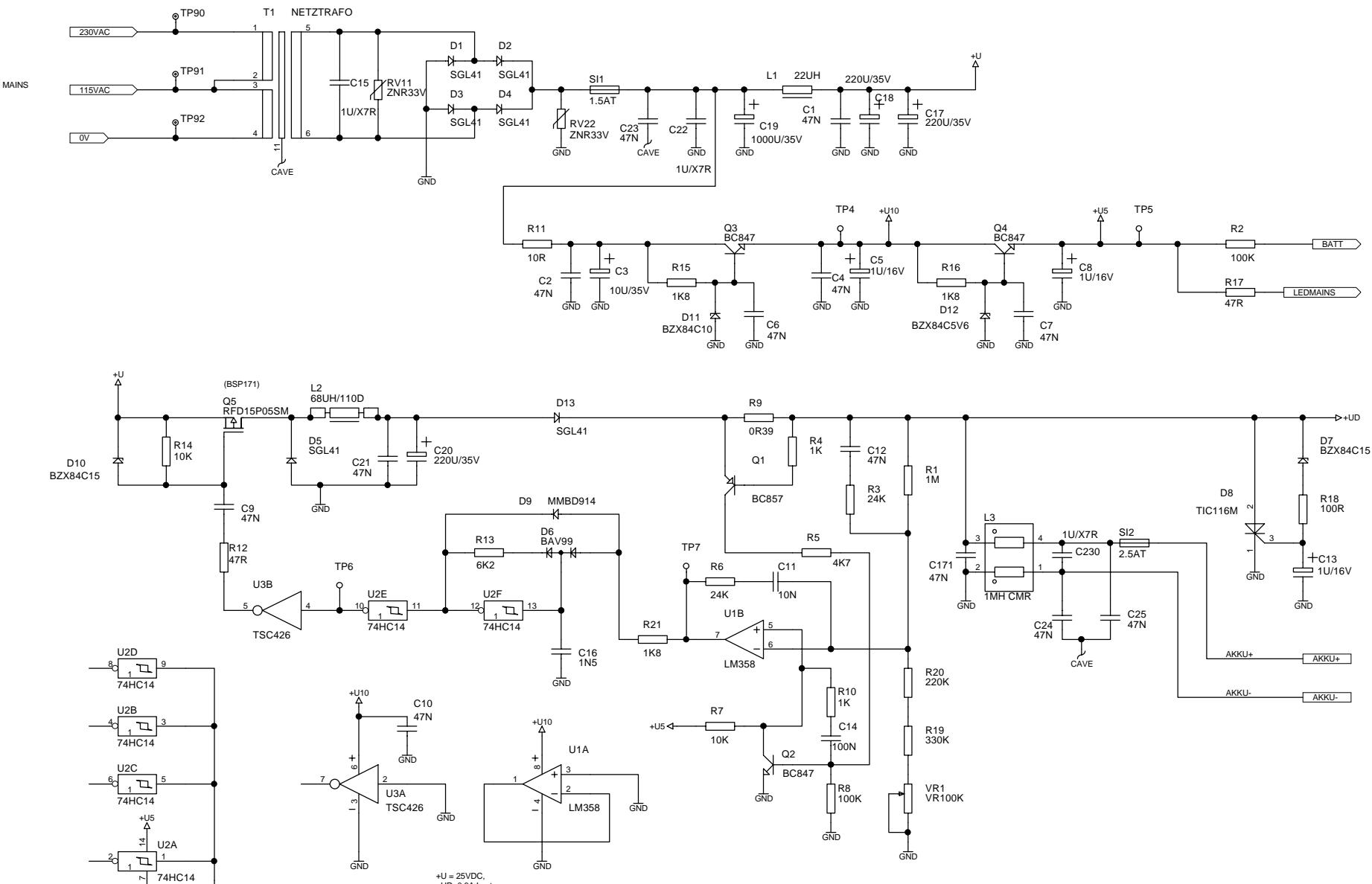
Udif 5.9

Uoff 5.9

Uref+ 5.9

Uref- 5.9





MAIN INP. / BATT. CHARGER MK12-1 (AT-2)

S.2391FA

Schiller AG
Altgasse 68
CH-6340 Baar

Size: A3

Drawn by:

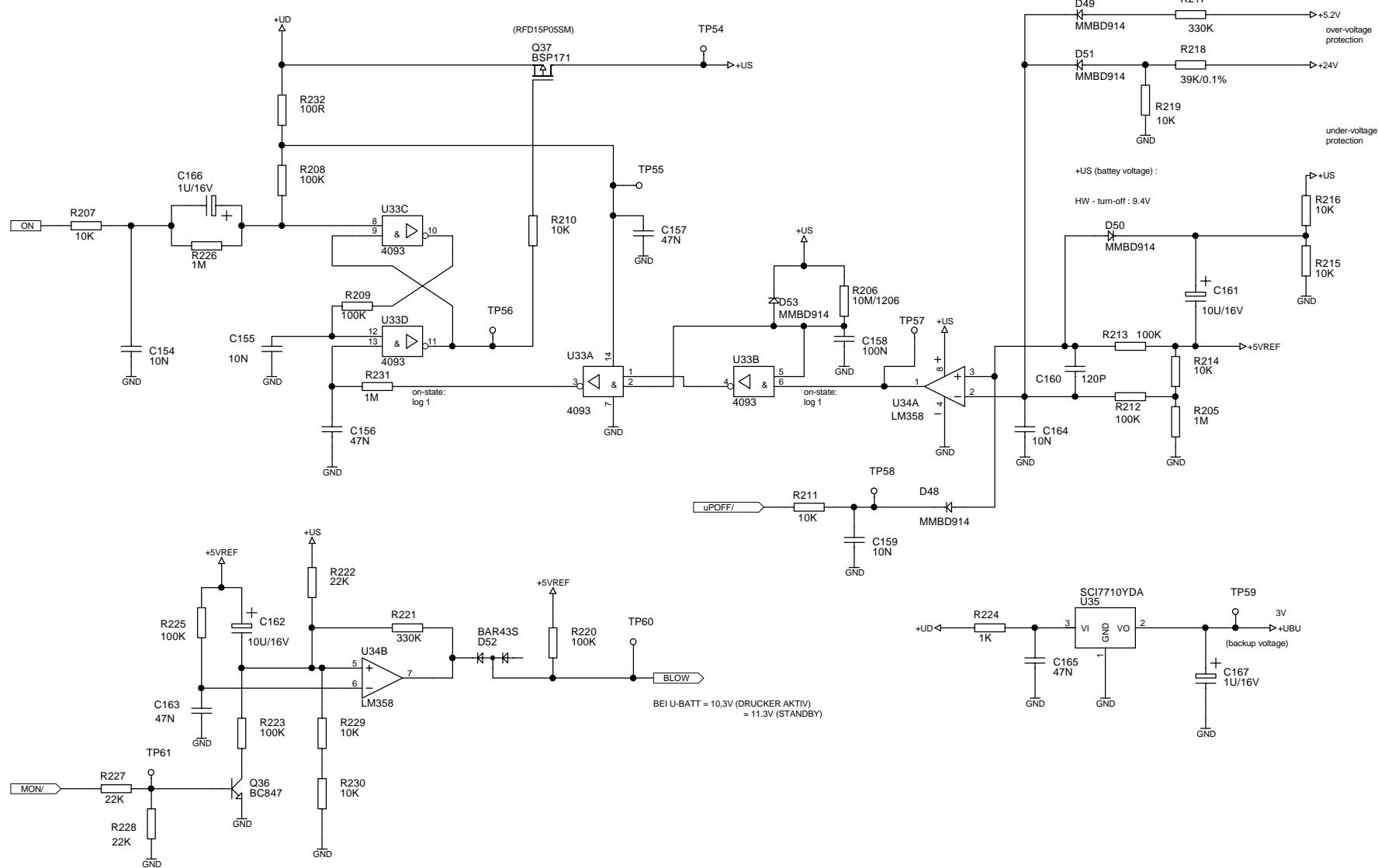
STR

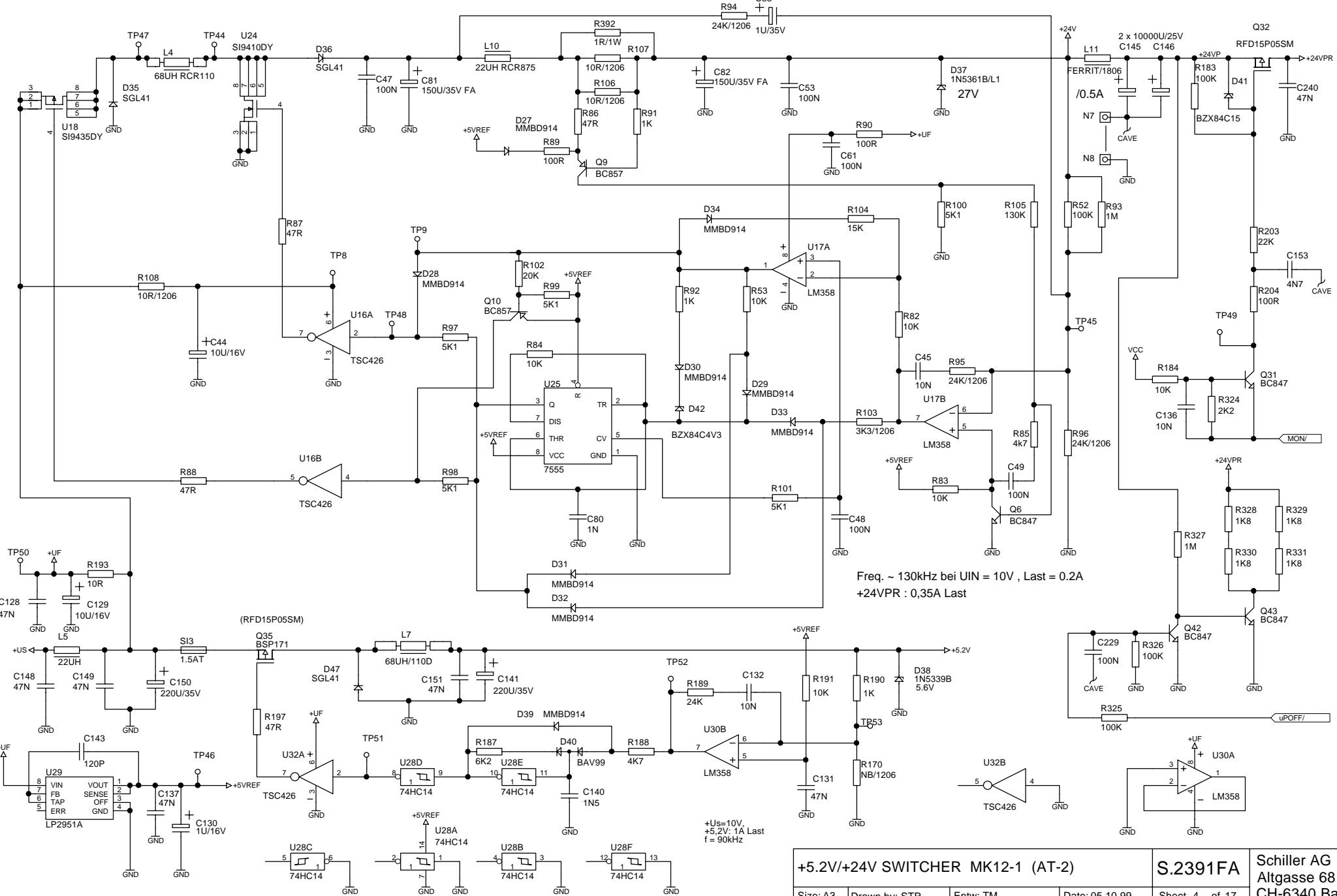
Entw:

TM

Date: 05.10.99

Sheet 2 of 17

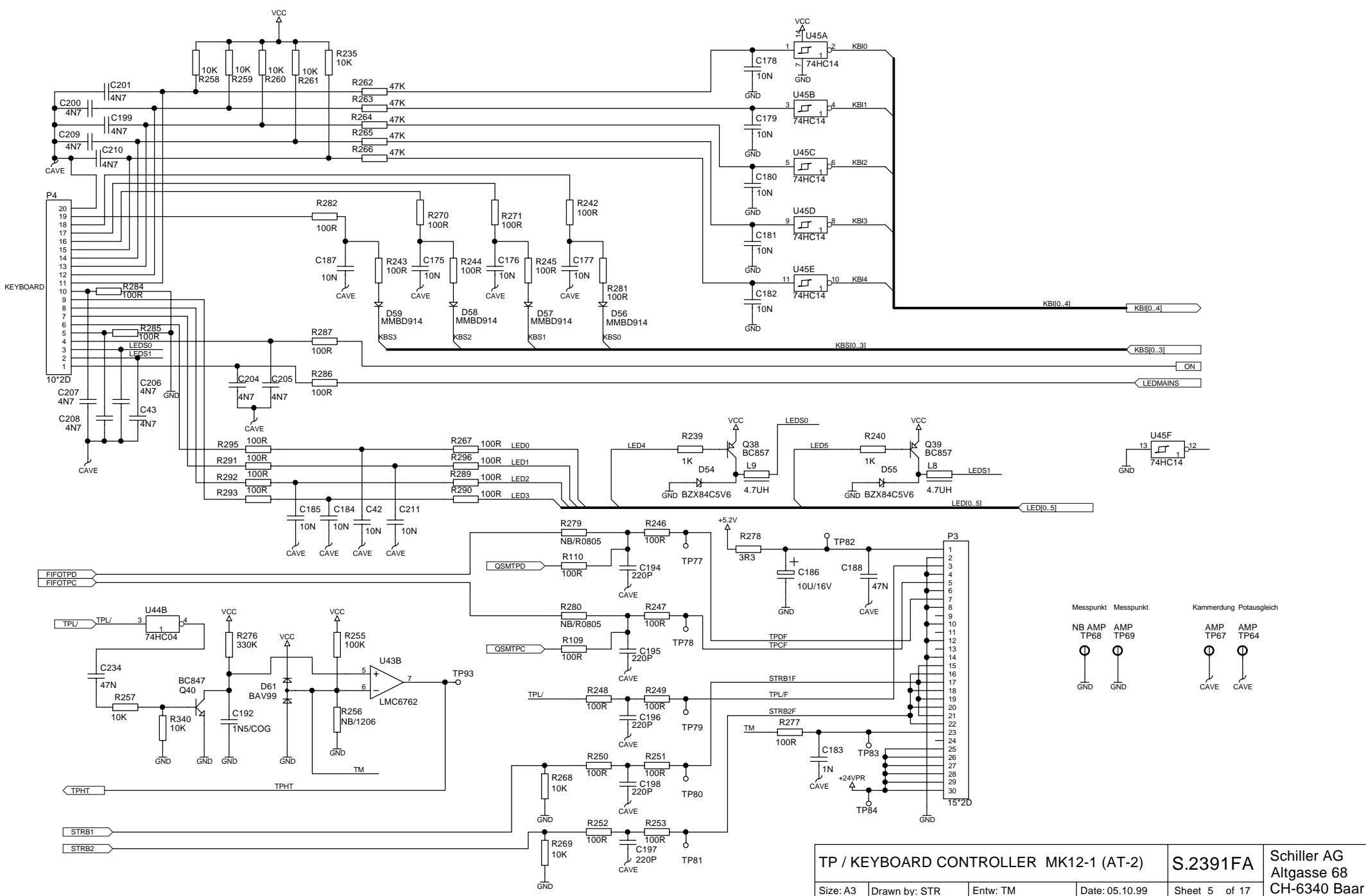




+5.2V/+24V SWITCHER MK12-1 (AT-2)

S.2391FA

Schiller AG
Altgasse 68
CH-6340 Baar



TP / KEYBOARD CONTROLLER MK12-1 (AT-2)

S.2391FA

Schiller AG
Altgasse 68
CH-6340 Baar

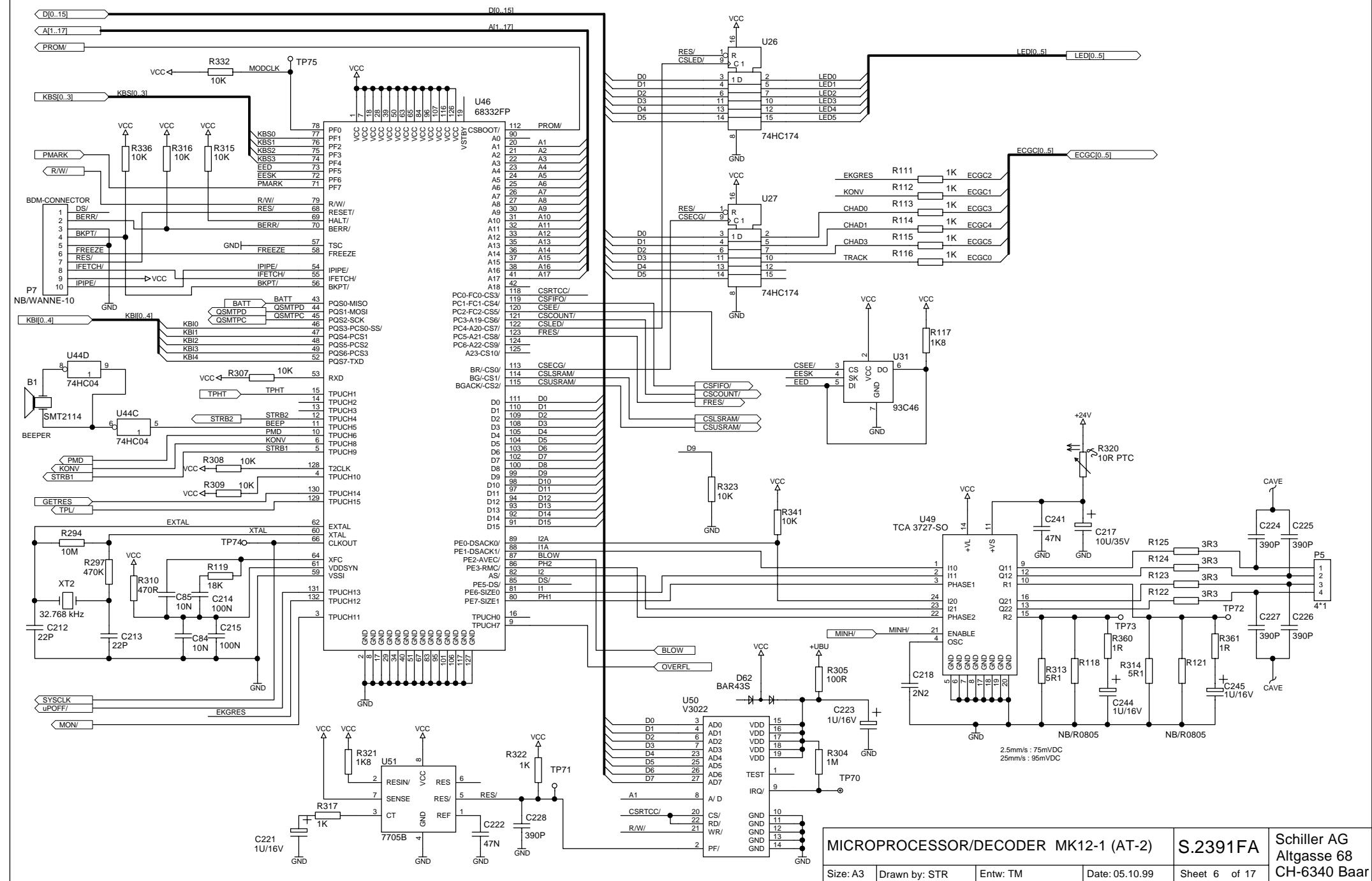
Size: A3

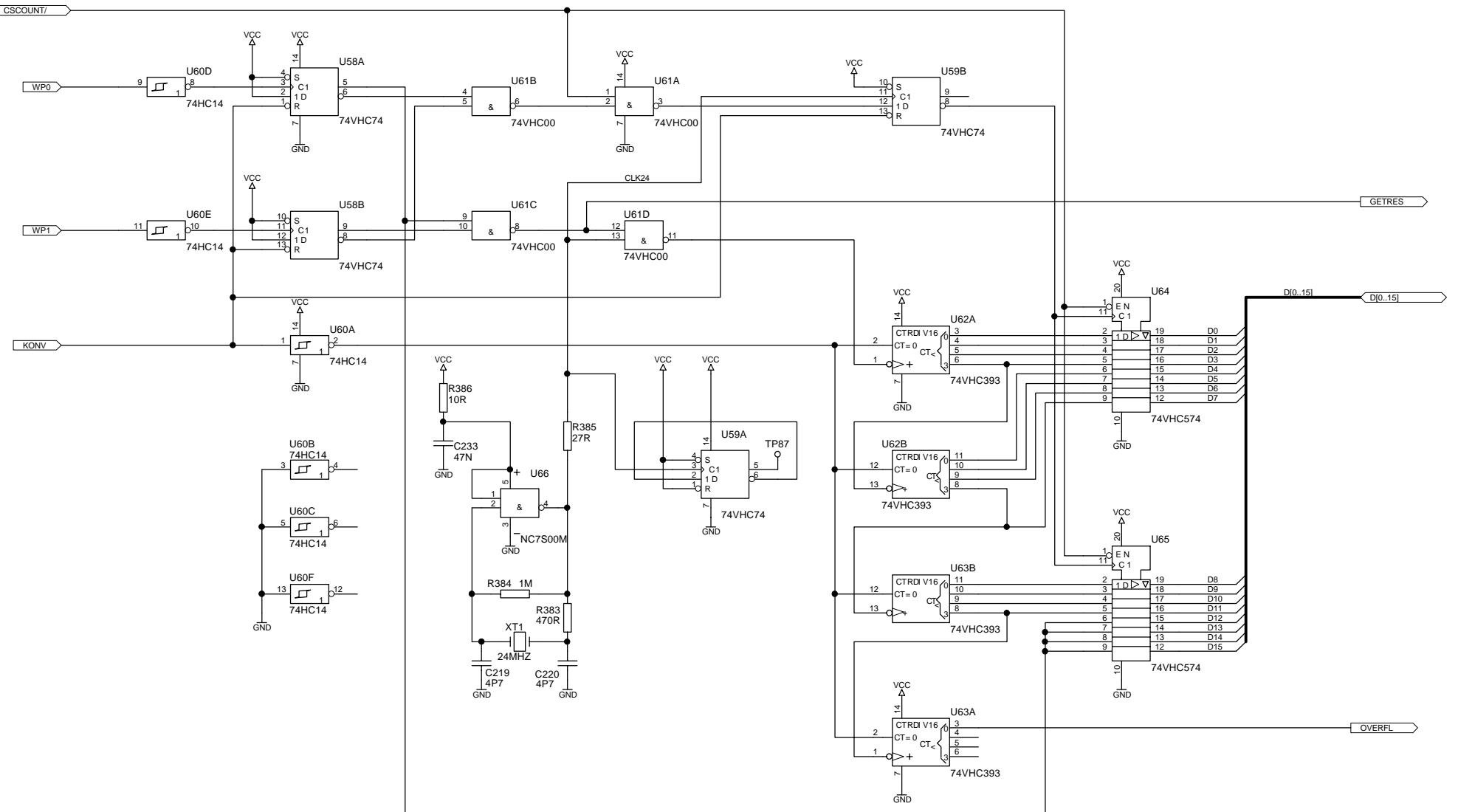
Drawn by: STR

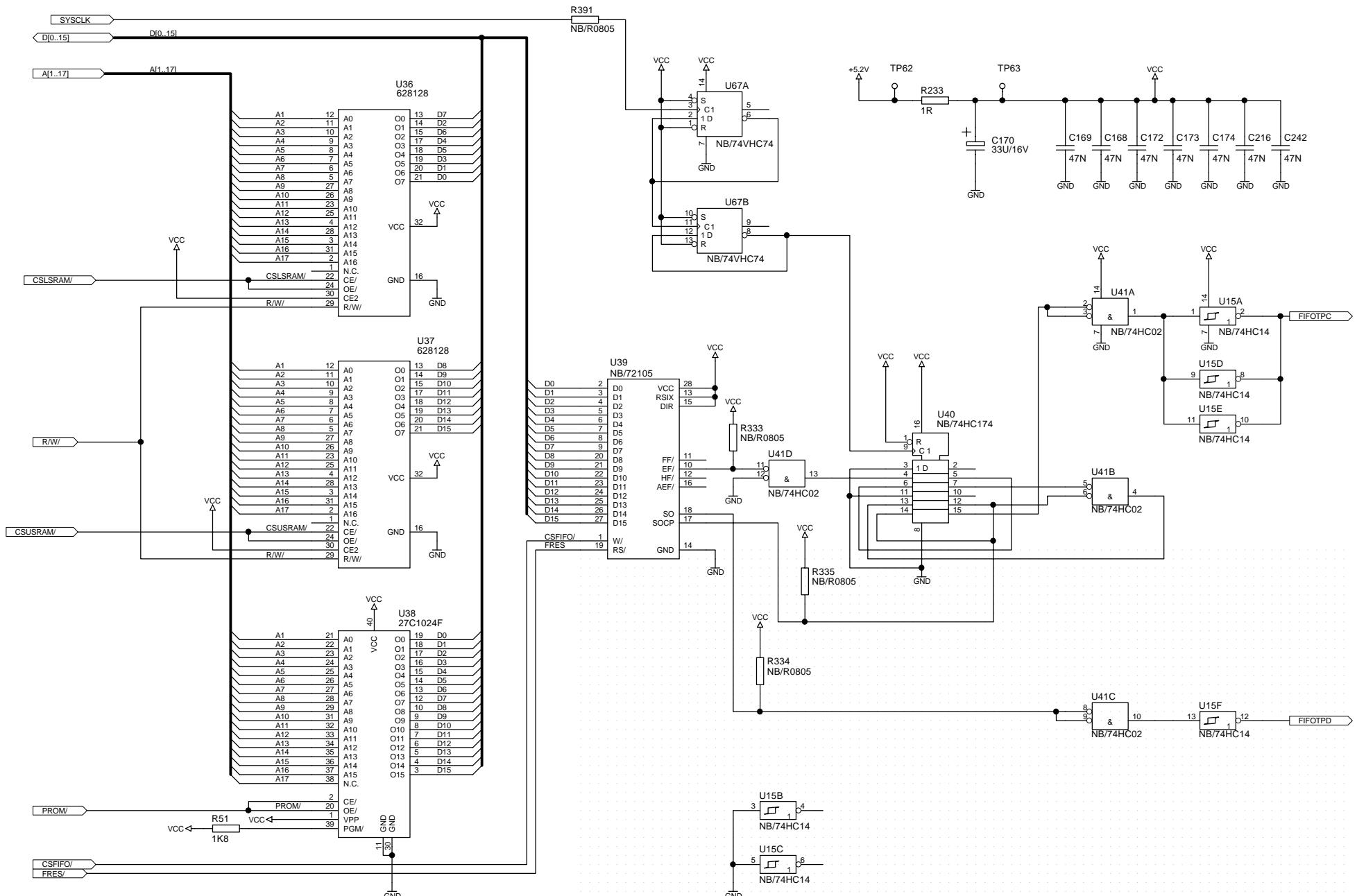
Entw: TM

Date: 05.10.99

Sheet 5 of 17







RAM/EPROM MK12-1 (AT-2)

S.2391FA

Schiller AG
Altgasse 68
CH-6340 Baar

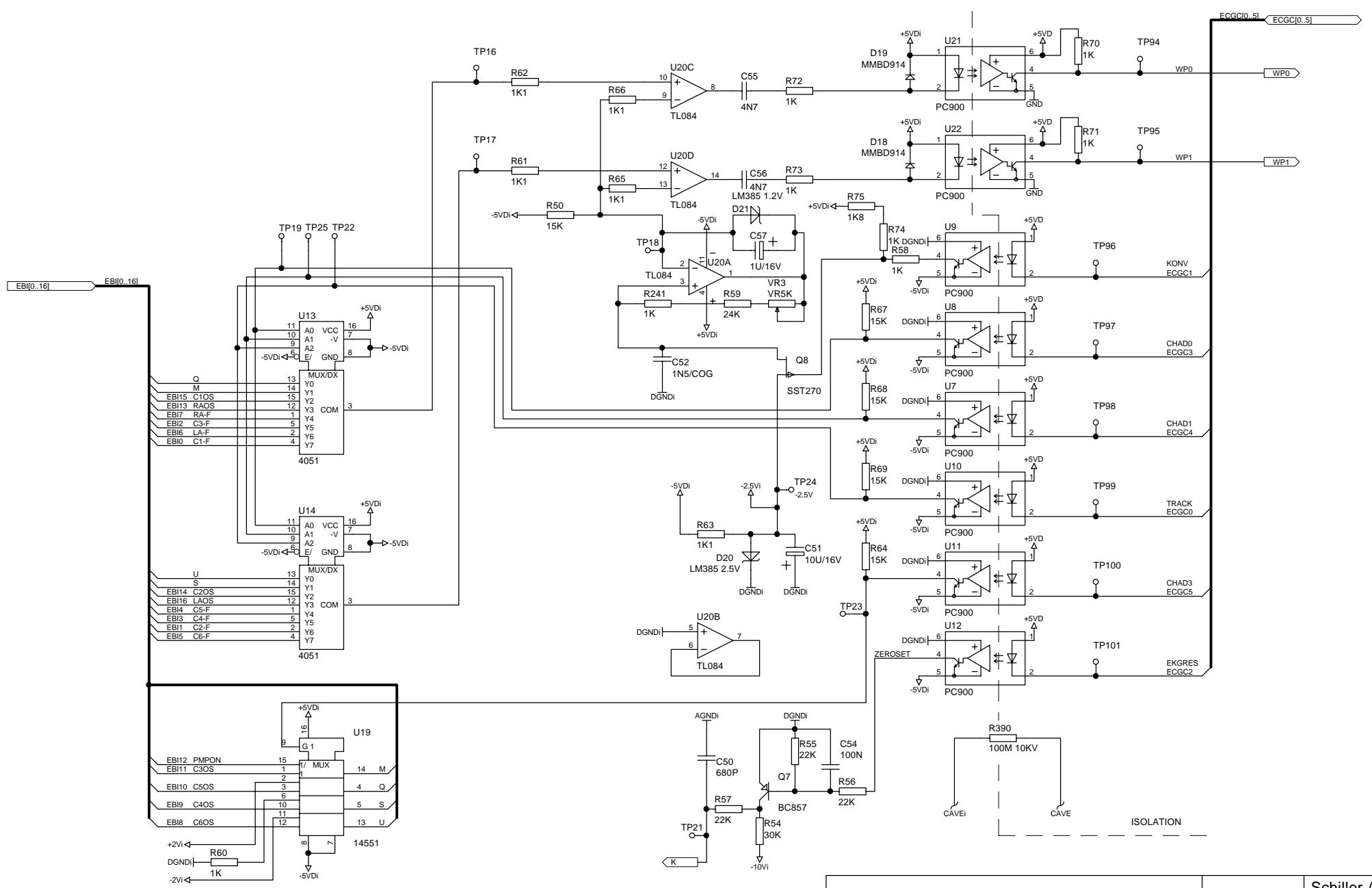
Size: A3

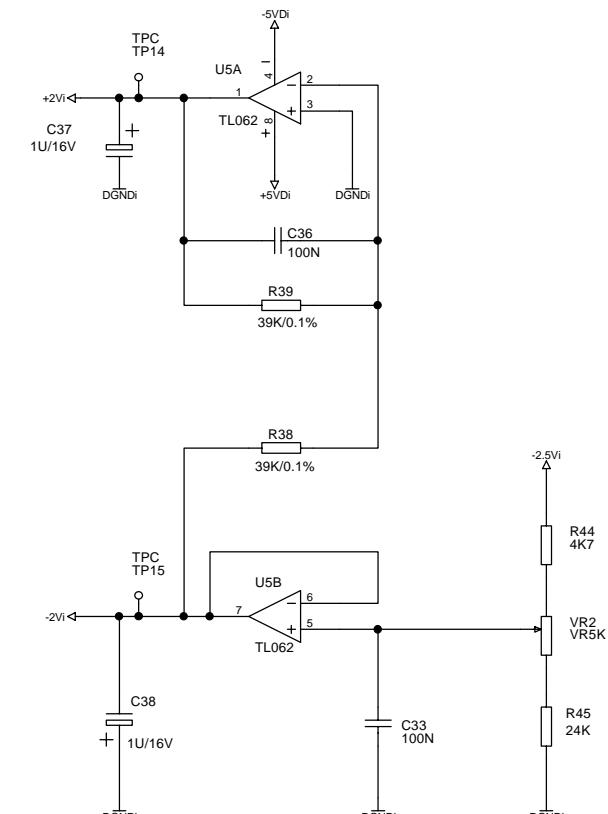
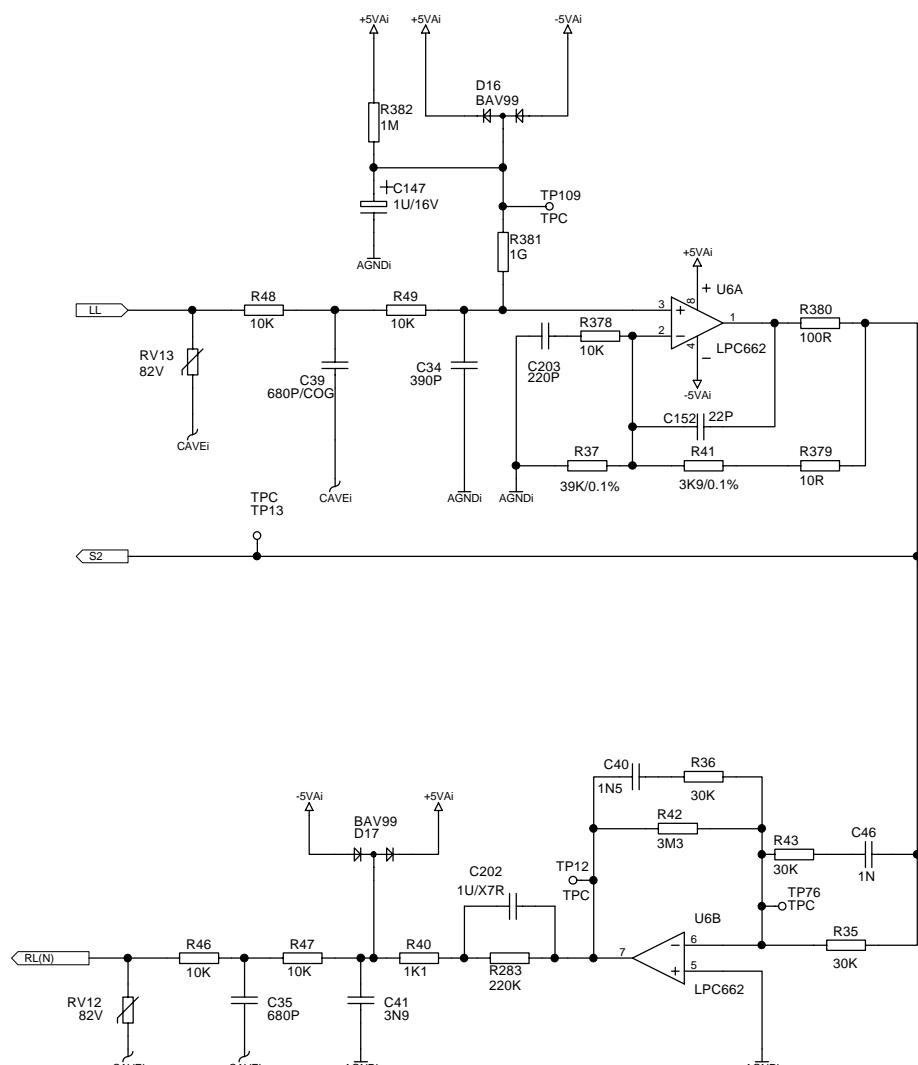
Drawn by: STR

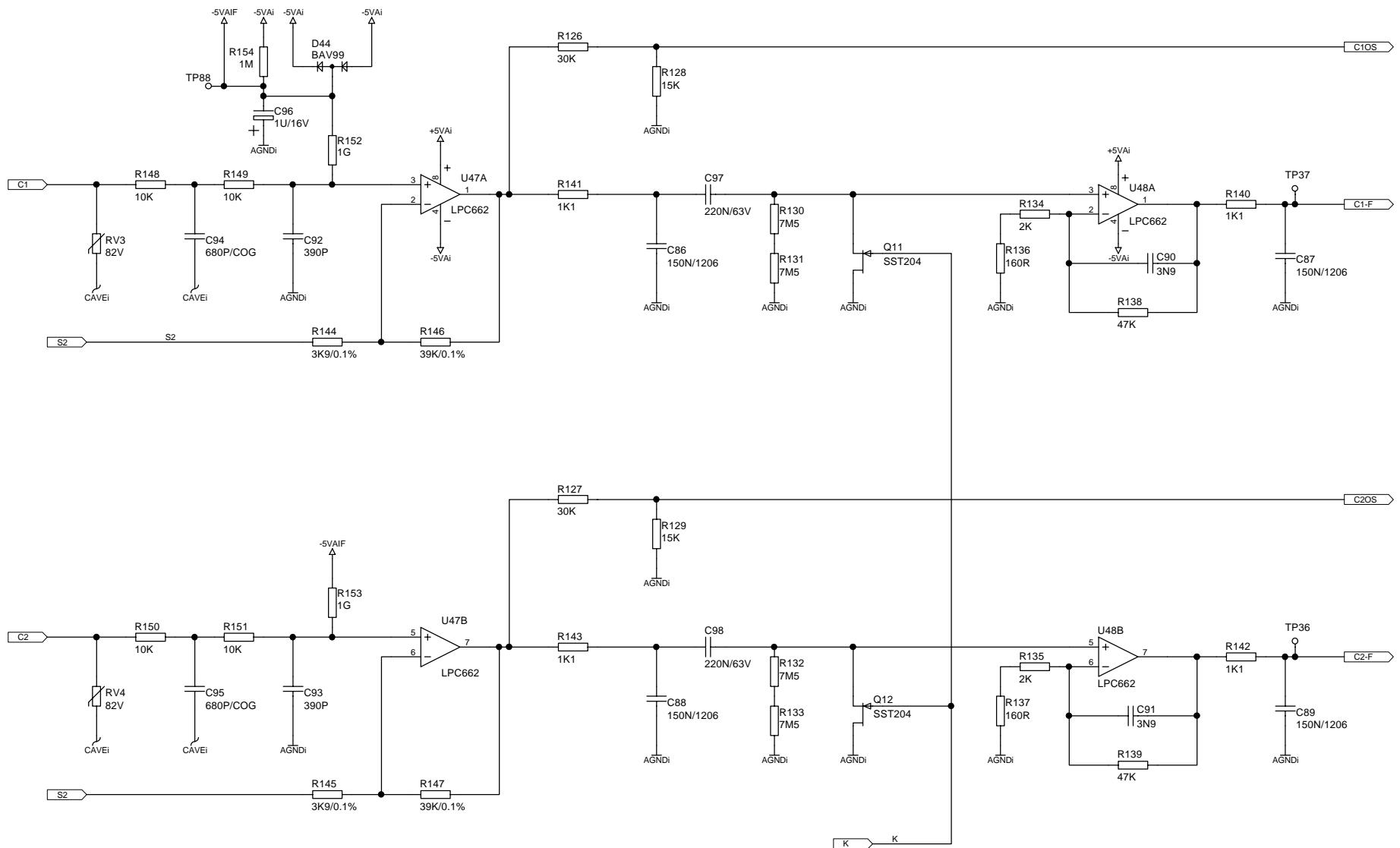
Entw: TM

Date: 05.10.99

Sheet 8 of 17







ECG CHANNEL C1+ C2 MK12-1 (AT-2)

S.2391FA

Schiller AG
Altgasse 68
CH-6340 Baar

Size: A3

Drawn by:

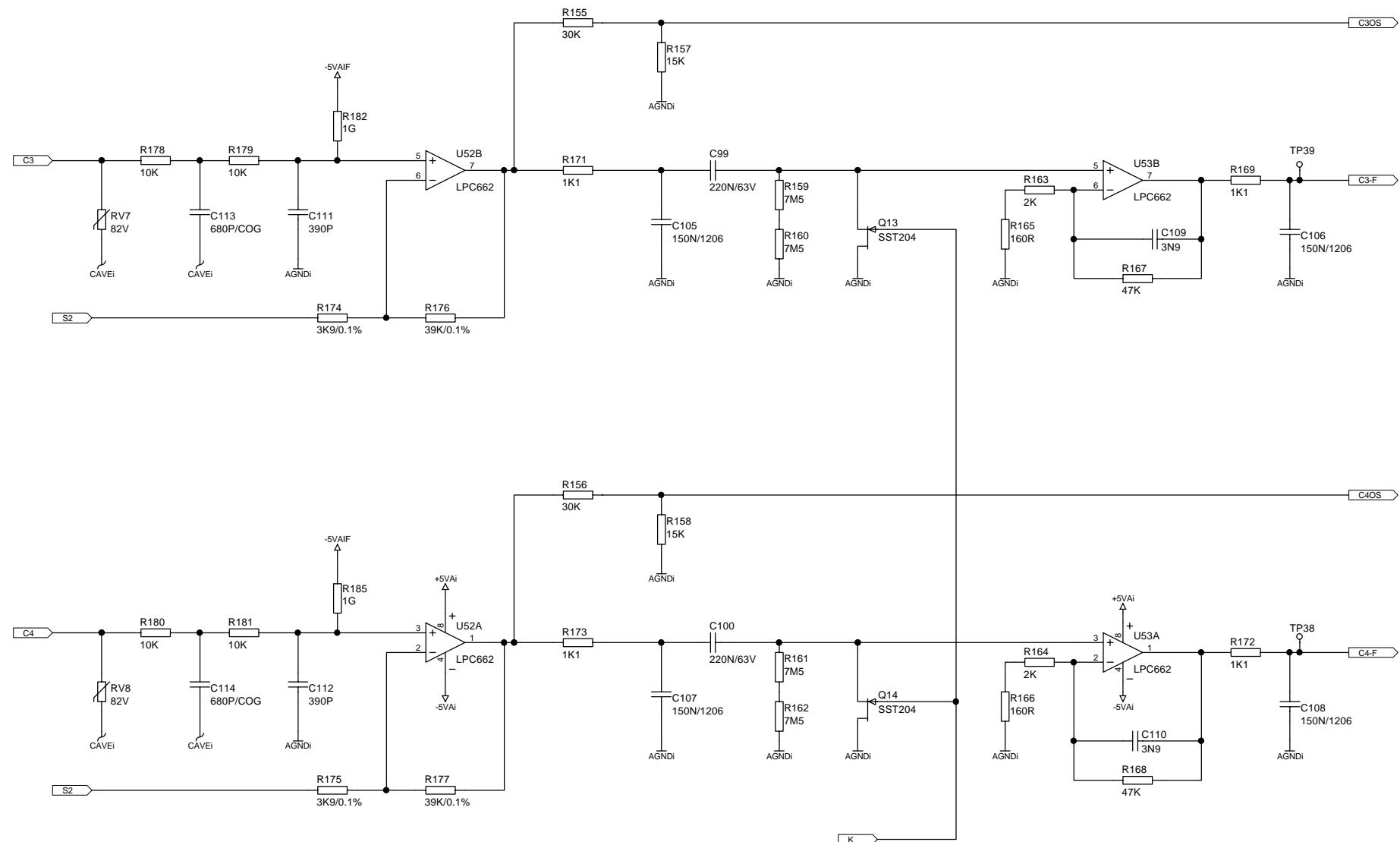
STR

Entw:

TM

Date: 05.10.99

Sheet 11 of 17



ECG CHANNEL C3 + C4 MK12-1 (AT-2)

S.2391FA

Schiller AG
Altgasse 68
CH-6340 Baar

Size: A3

Drawn by:

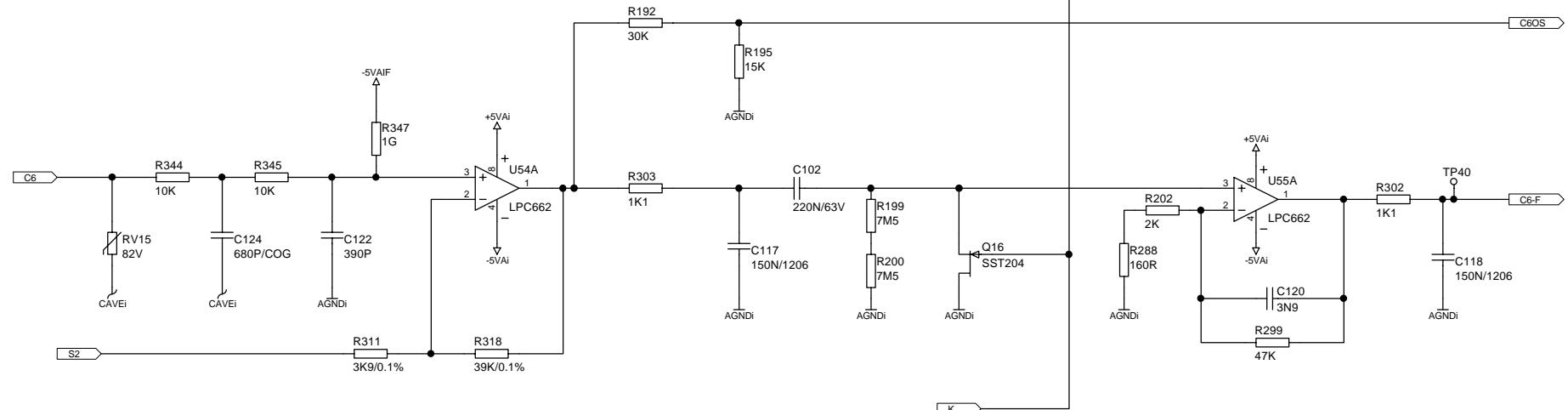
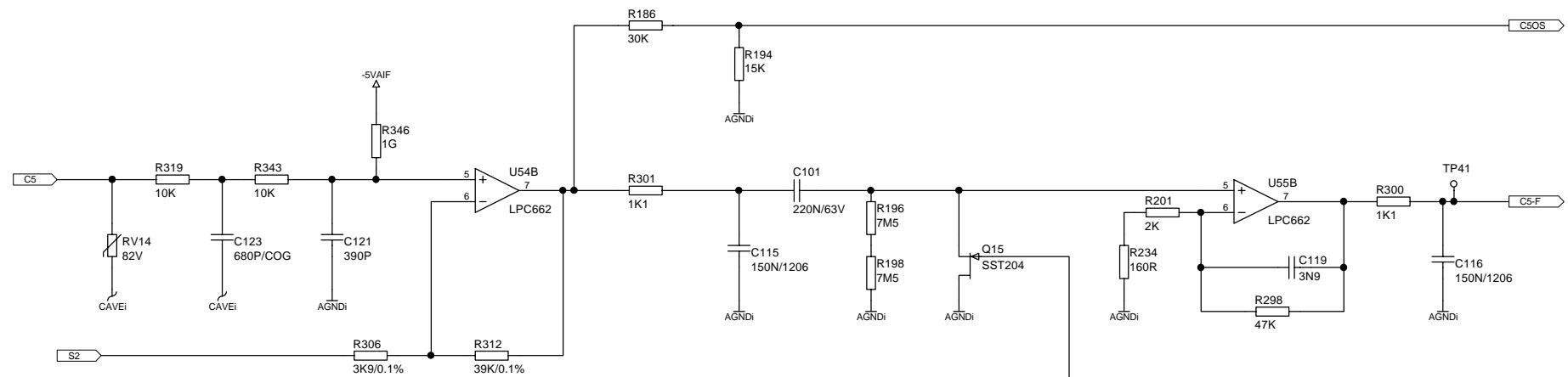
STR

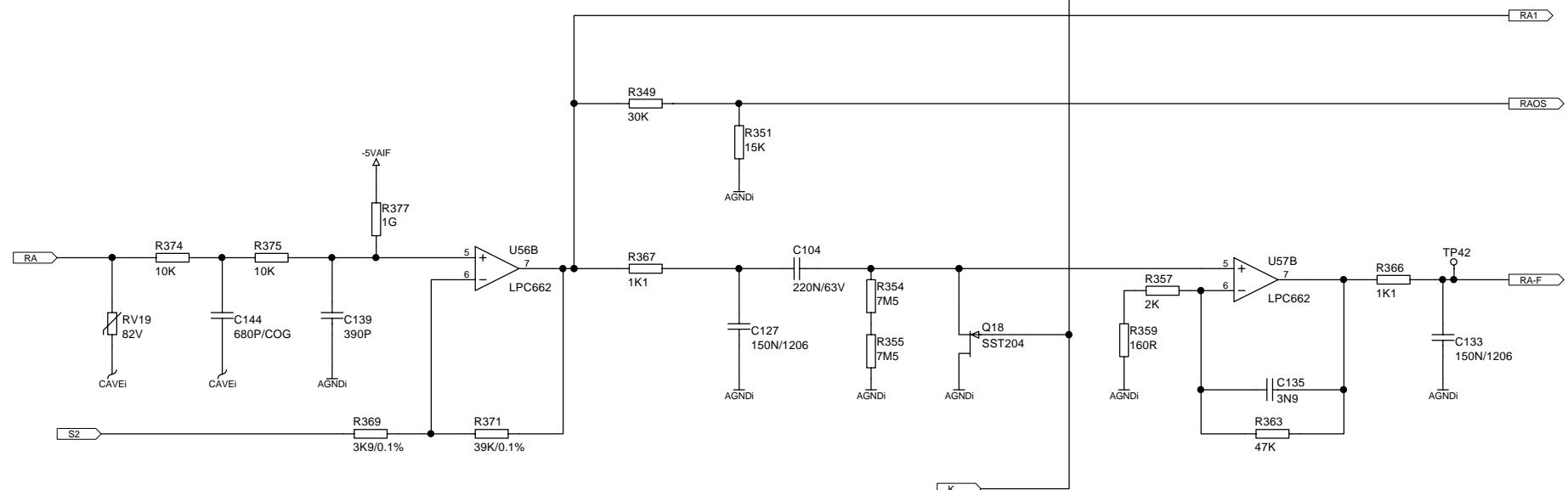
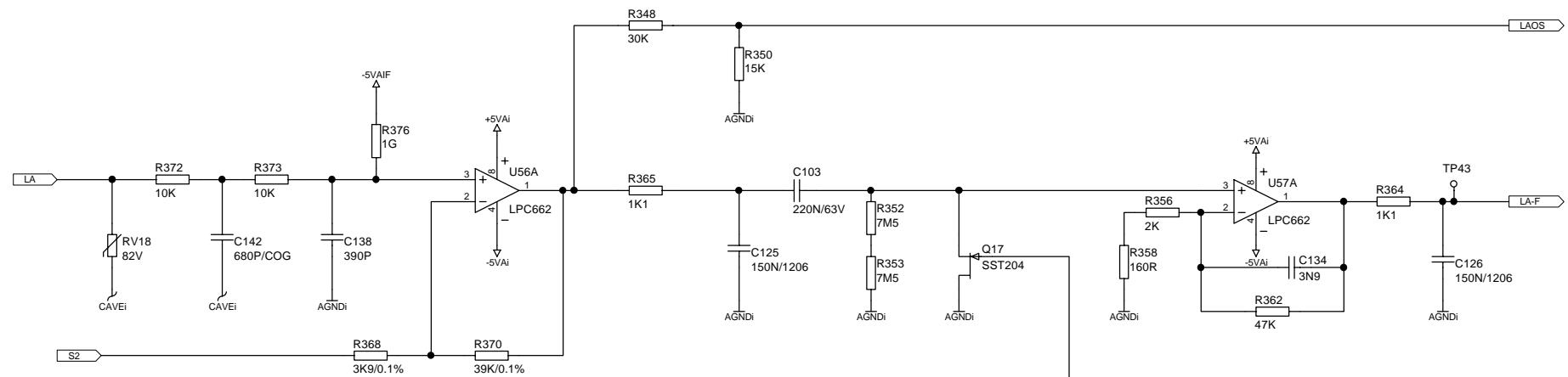
Entw:

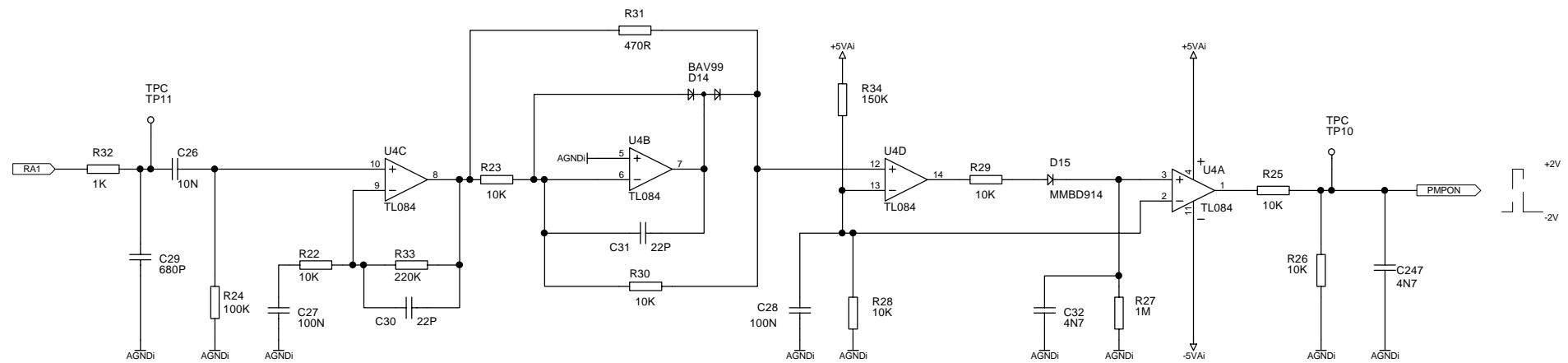
TM

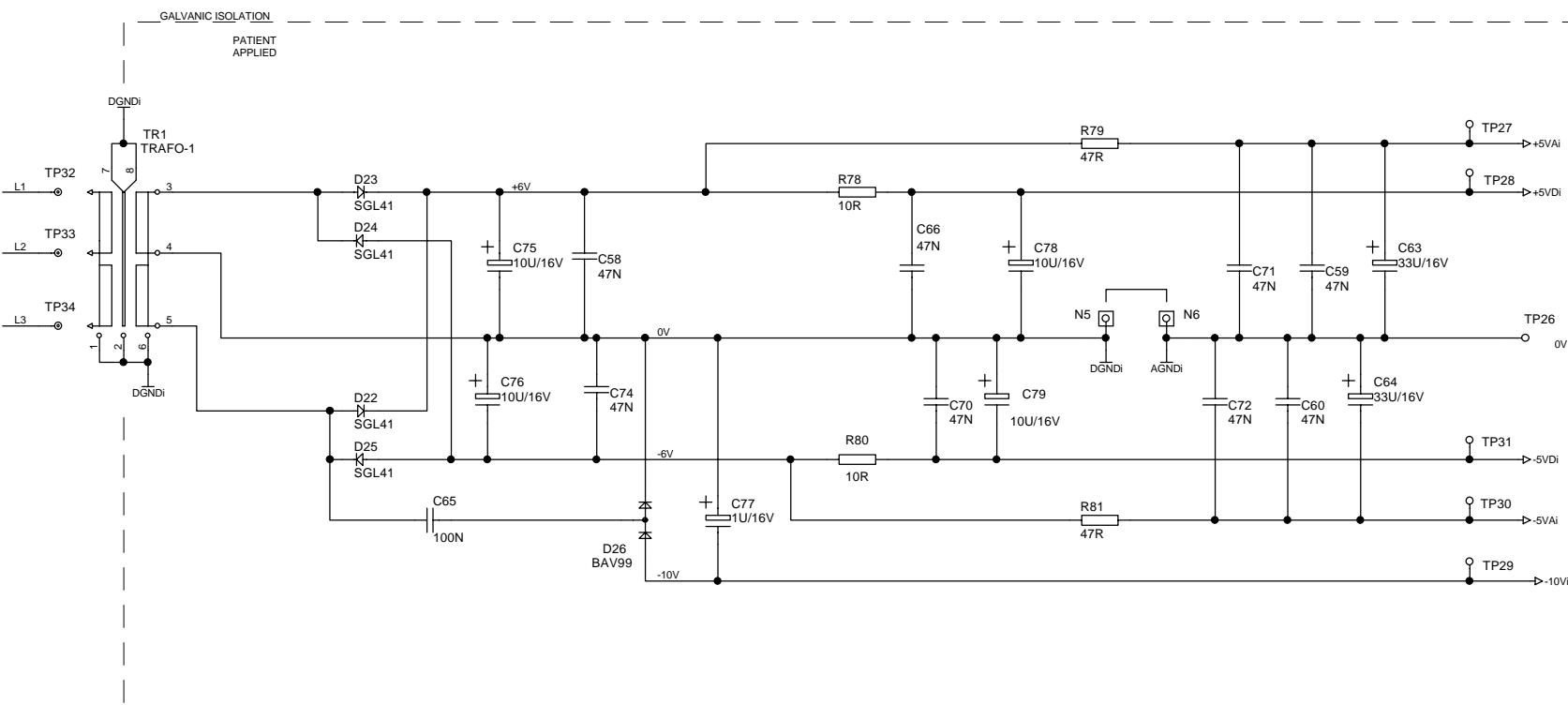
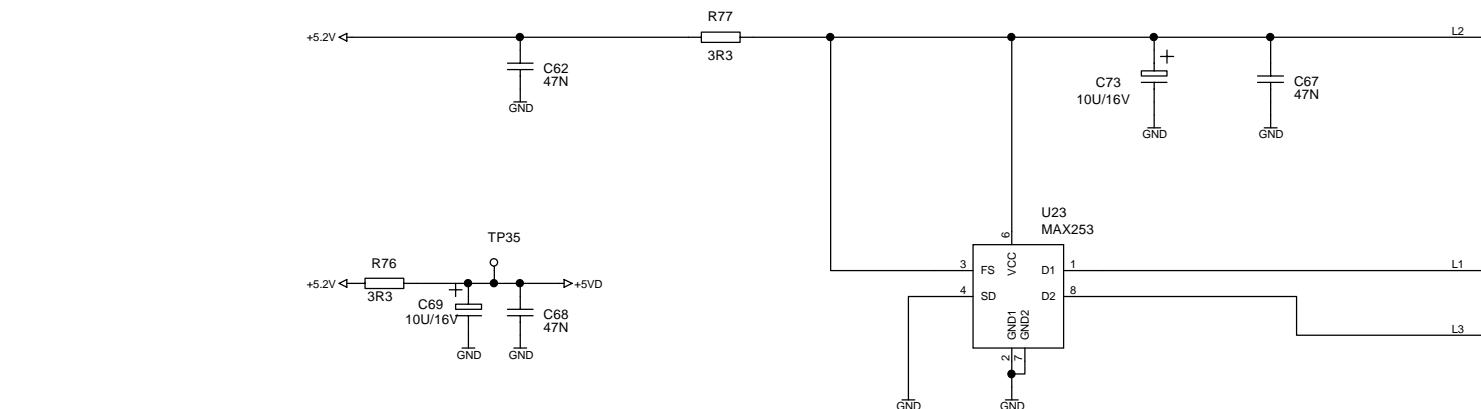
Date: 05.10.99

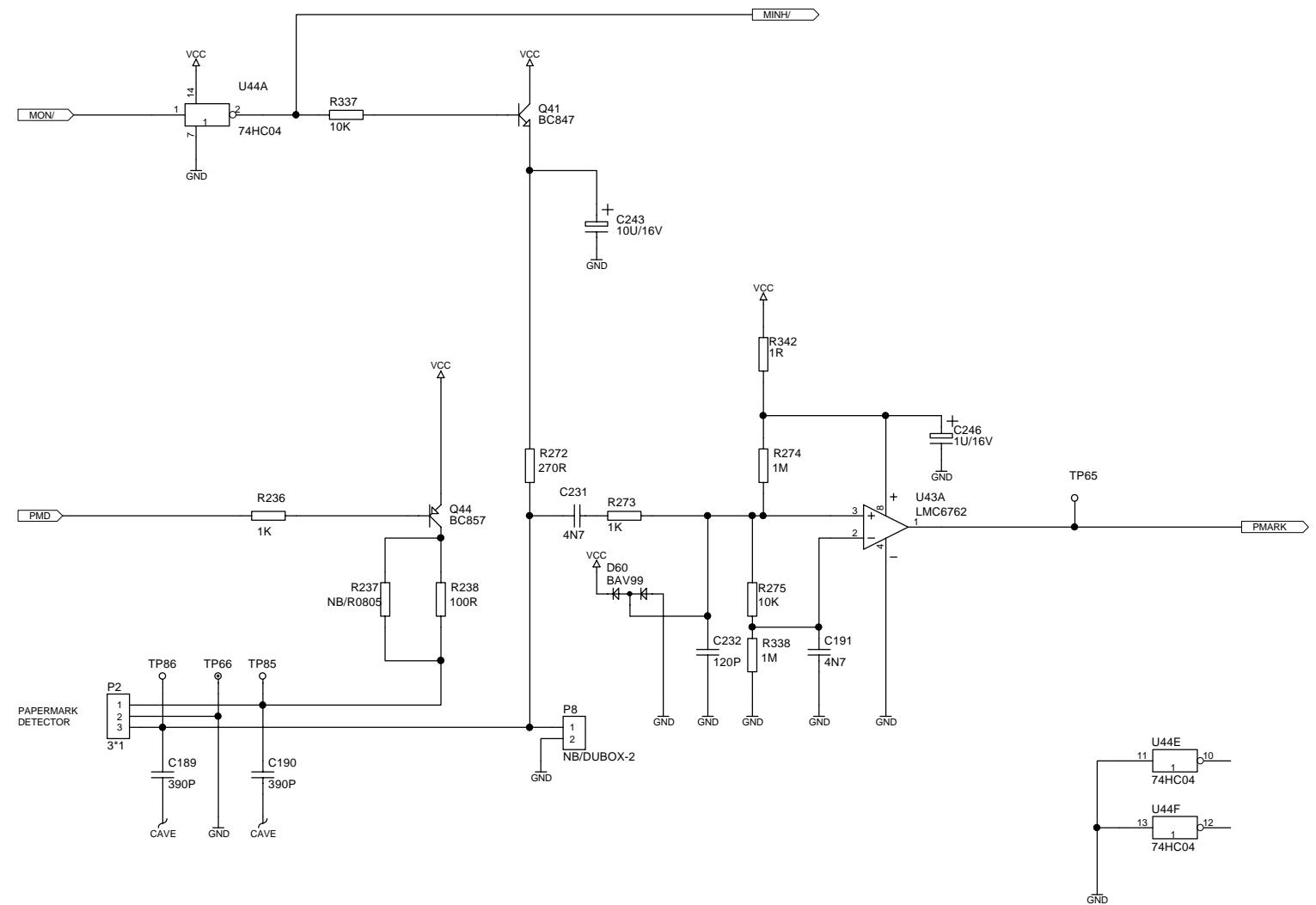
Sheet 12 of 17











PAPERMARKER MK12-1 (AT-2)

S.2391FA

Schiller AG
Altgasse 68
CH-6340 Baar